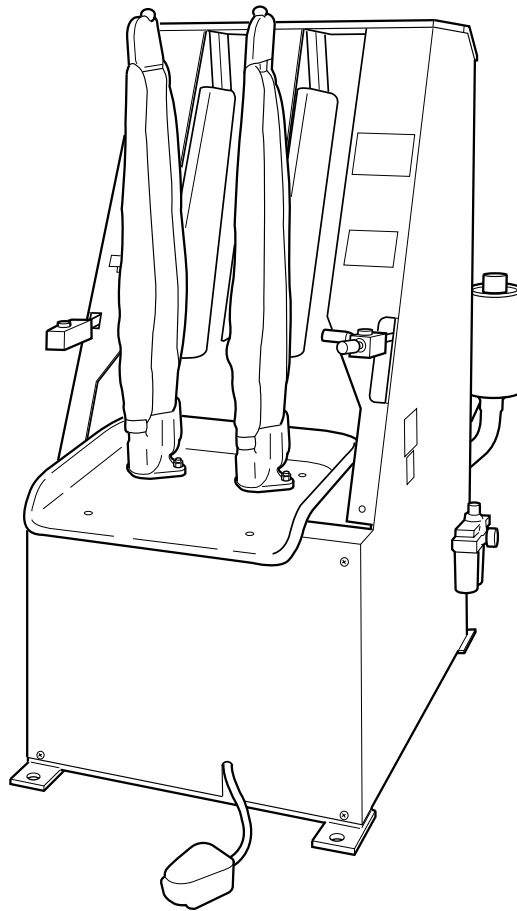


Cabinet Unit Sleever

Refer to Page 3 for Model Numbers



CAB226C



An LSG Company
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www.cissellmfg.com

Part No. AJ0862R1
October 2004

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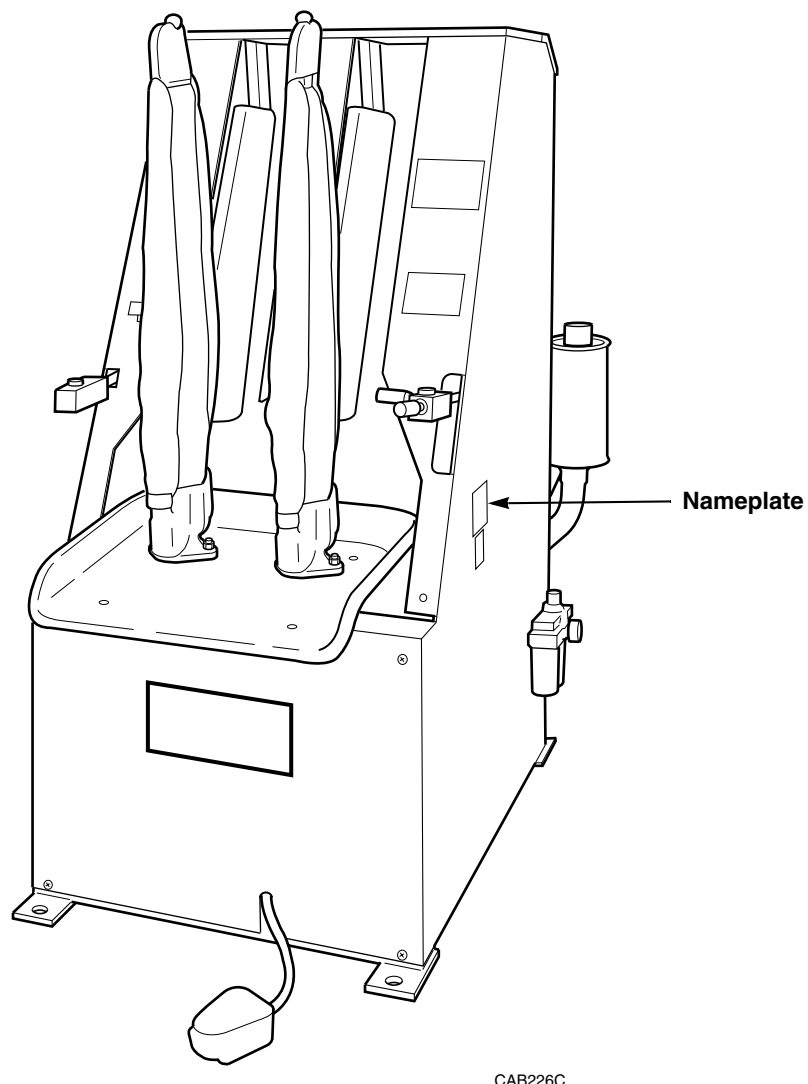
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate as shown.

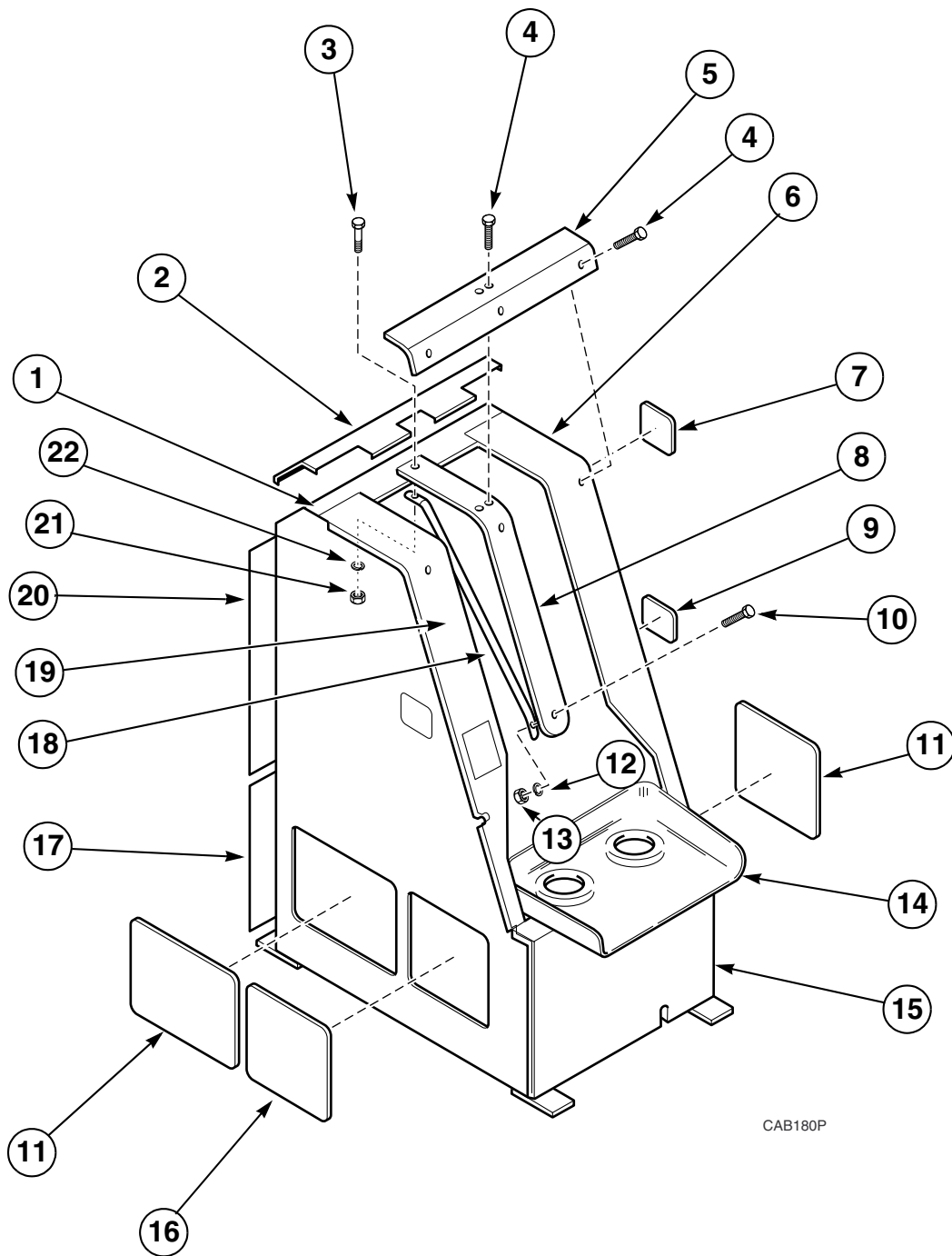


Model Identification

Information in this manual is applicable to these cabinet bag sleeve models:

CUS (CCBSC)

Basic Frame and Cover



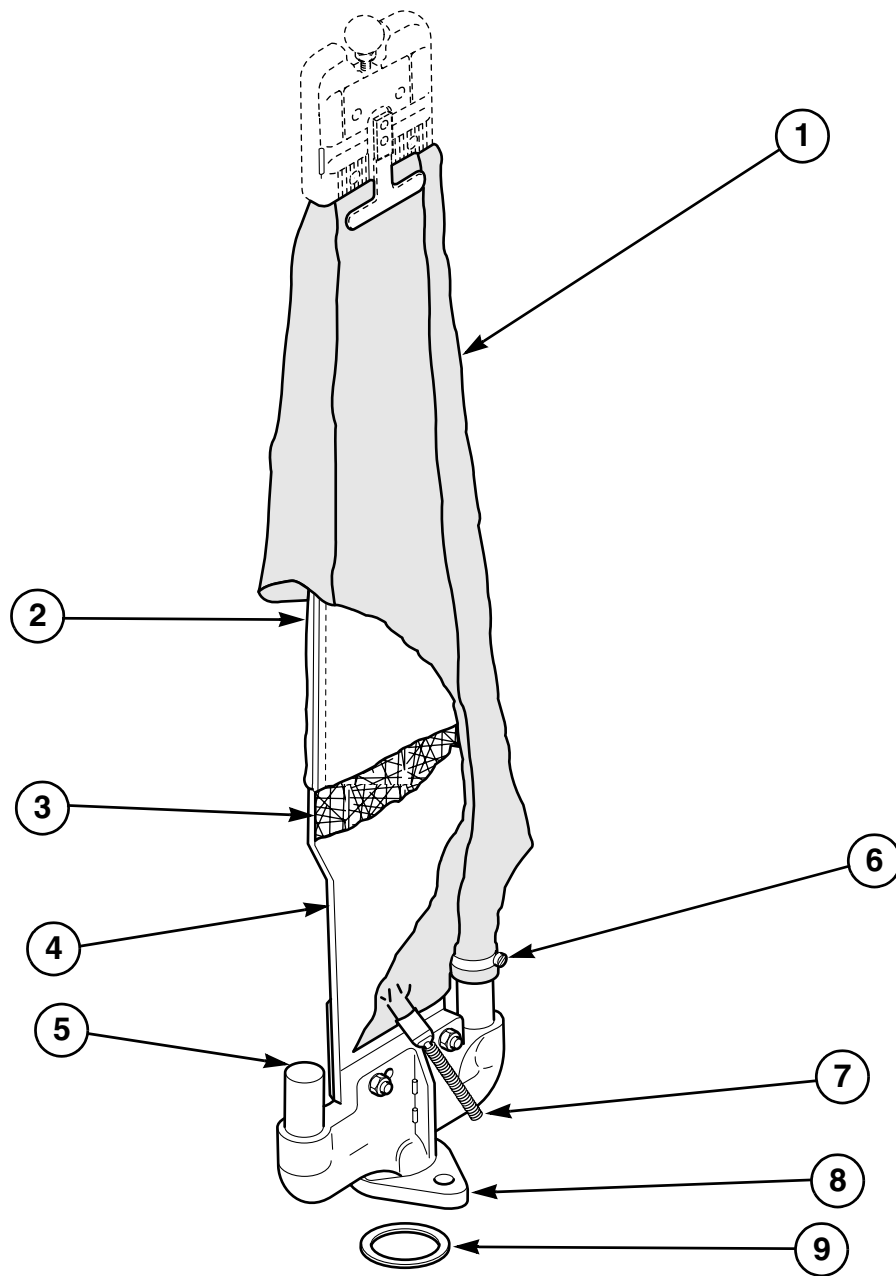
CAB180P

Basic Frame and Cover

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-09826	Frame Weldment	
2	JA-18705	Top Cover	
3	JC-61273	Screw	
4	JA-50998	Screw	
5	JA-19236	Top Front Cover	
6	JA-18624	Right Side Panel	
7	JA-05575	Cover Assembly	Inspection door
8	JA-19249	Front Center Cover	
9	JA-26765	Control Box Cover	
10	J1185107	Screw	
11	JA-03883	Side Cover Assembly	
12	J1000975	Washer	
13	J1000736	Nut	
14	JA-21381	Shirt Tray	
15	JA-20293	Front Cover	
16	N/A	Control Box Cover	Models through August 1993
	J1461086	Control Box Cover	Models starting August 1993
17	J1398742	Lower Rear Cover	
18	JA-34491	Brace Cover	Support panel center
19	JA-20290	Front Left Side Panel	
20	JA-19969	Rear Top Cover	
21	JA-50996	Nut	
22	J1001007	Washer	

N/A = Part no longer available

Buck and Clamp Assemblies (Drawing 1 of 2)



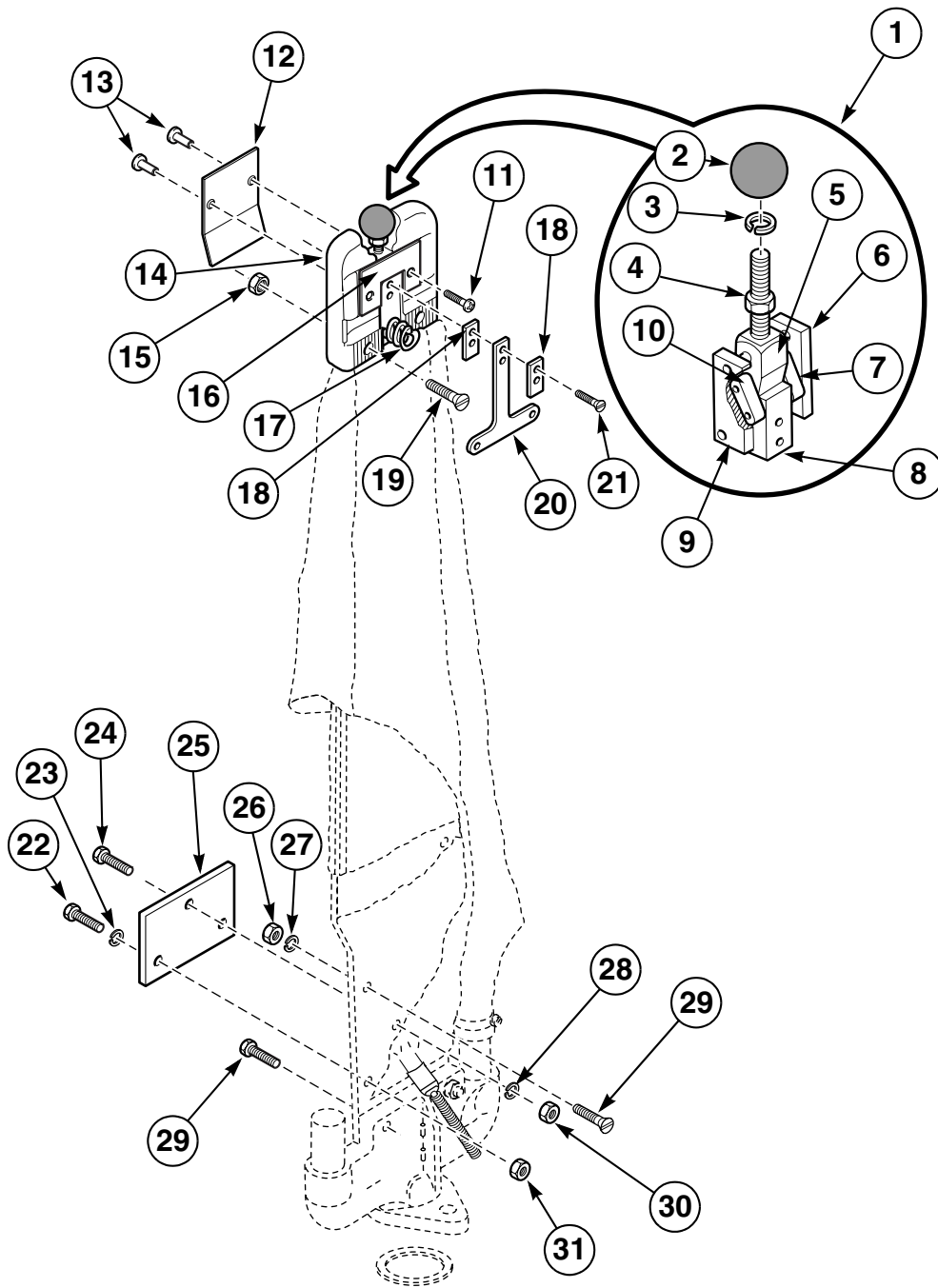
CAB1866P

Buck and Clamp Assemblies (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-09985	Cover and Bag Assembly	Standard models
	JA-06015	Cover and Bag Assembly	Boys models
	N/A	Cover and Bag Assembly	Midget models
	JA-06667	Cover and Bag Assembly	Short coat models
	J1598465	Cover and Bag Assembly	Japanese models
2	JA-52657	Resillo Flamonel Pad	Standard models
	JA-52658	Steel Wool Pad	Boys models
	N/A	Flamonel Pad	Midget models
	N/A	Flamonel Pad	Short coat models
	JA-54858	Buck Flamonel Pad	Japanese models
3	JA-05927	Resillo Padding	Standard models; Left
	JA-05928	Resillo Padding	Standard models; Right
	JA-05958	Spring Pad Assembly	Boys models; Left
	JA-05959	Spring Pad Assembly	Boys models; Right
	N/A	Steel Wool Pad	Midget models; Left
	N/A	Steel Wool Pad	Midget models; Right
	N/A	Steel Wool Pad	Short coat models; Left
	JA-06464	Spring Padding	Short coat models; Right
	N/A	Steel Wool Pad	Japanese models; Left
	N/A	Steel Wool Pad	Japanese models; Right
4	JA-18797	Buck Shirt Plate	Standard models
	N/A	Buck Shirt Plate	Boys models
	N/A	Buck Shirt Plate	Midget models
	N/A	Buck Shirt Plate	Short coat models
	N/A	Buck Shirt Plate	Japanese models
5	JA-04746	Butterfly Assembly	Located inside shaft
	20275	Nut	Located inside shaft
6	JC-21541	Worm Gear Clamp	
7	JA-51657	Extension Spring	
8	JA-21682	Buck Base	Standard and short coat models
	JA-21687	Buck Base	Boys, midget and Japanese models
9	JA-52537	O-Ring	

N/A = Part no longer available

Buck and Clamp Assemblies (Drawing 2 of 2)



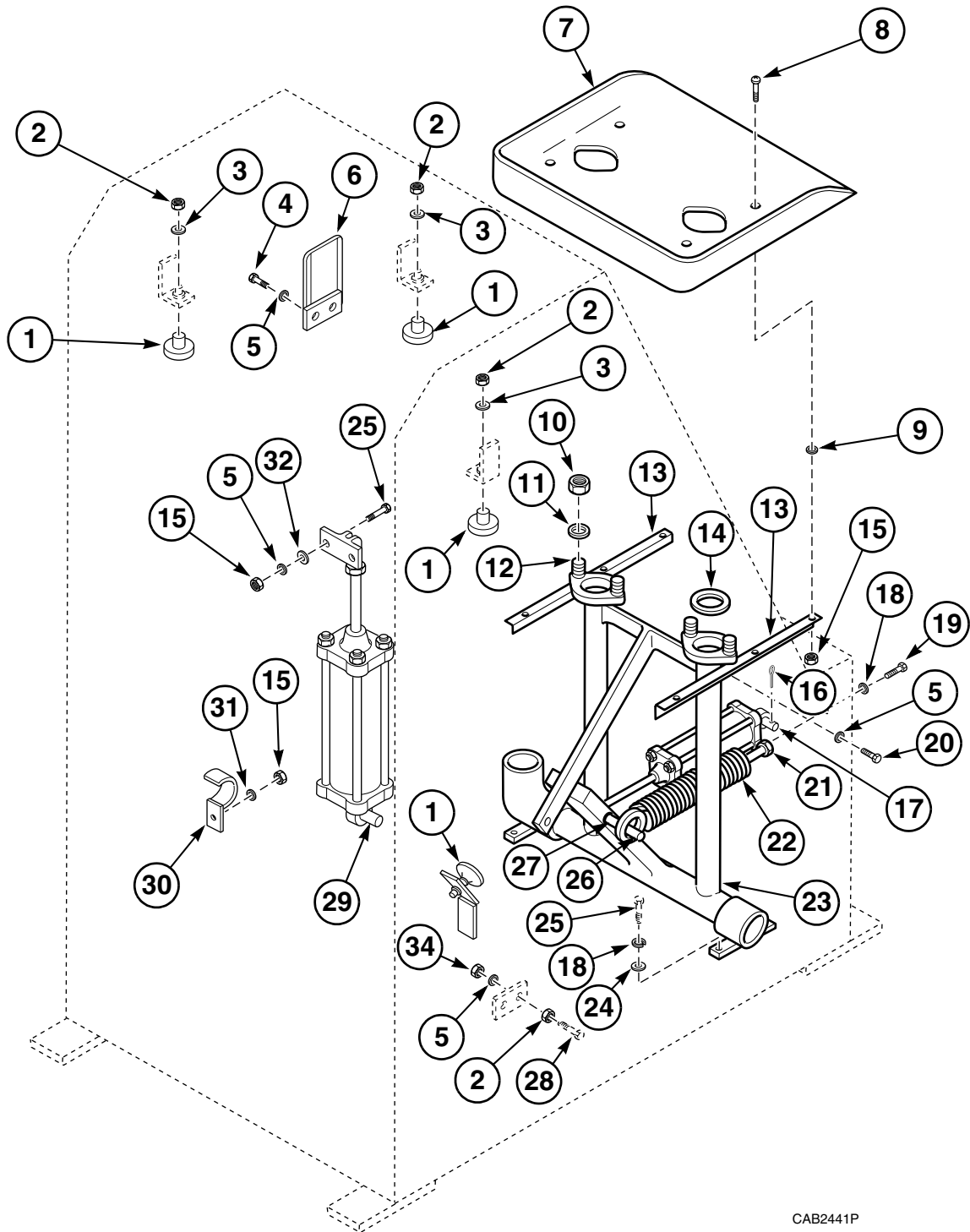
CAB2440P

Buck and Clamp Assemblies (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06208	Right Cuff Clamp	Standard and short coat models; Includes items 1, 12, 13, 15-18 and 20
	JA-06209	Left Cuff Clamp	Standard and short coat models; Includes items 1, 12, 13, 15-18 and 20
	J0798921-00	Cuff Spring Clips Kit	Use with item 18
1	JA-05565	Cuff Clamp Linkage Assembly	Includes items 5-10
2	J1386119	Ball Knob	
3	JC-43336	Washer	
4	JC-48289	Nut	
5	JA-18636	Cuff Clamp Trip	
6	JA-18640	Cuff Clamp Assembly Lever	
7	JA-18637	Cuff Clamp Link	
8	JA-18886	Pivot	
9	JC-55026	Roll Pin	
10	JA-51970	Dowel Pin	
11	JA-51604	Screw	
12	JA-18638	Rear Cuff Clamp Cover	
13	JA-52611	Nut	
14	JA-18925	Right Shirt Cuff Block	Use with JA-06208 Right Cuff Clamp
	JA-18926	Left Shirt Cuff Block	Use with JA-06209 Left Cuff Clamp
15	20275	Nut	
16	JA-18639	Front Cuff Clamp Cover	
17	JA-52466	Spring	
18	J0636872-00	Leaf Spring	2 required per assembly
19	JC-62264	Screw	
20	J1471564	Spring Clip	
21	JA-51675	Screw	
22	JC-61353	Screw	2 required per assembly
23	JC-43264	Washer	2 required per assembly
24	J1083641	Screw	
25	JA-18633	Buck Reinforcing Plate	Standard and short coat models
	N/A	Plate	Boys, midget and Japanese models
26	J1209113	Nut	2 required per assembly
27	J1120195	Washer	2 required per assembly
28	JC-43264	Washer	
29	JC-61353	Screw	4 required per assembly
30	70142	Nut	2 required per assembly
31	J1209113	Nut	

N/A = Part no longer available

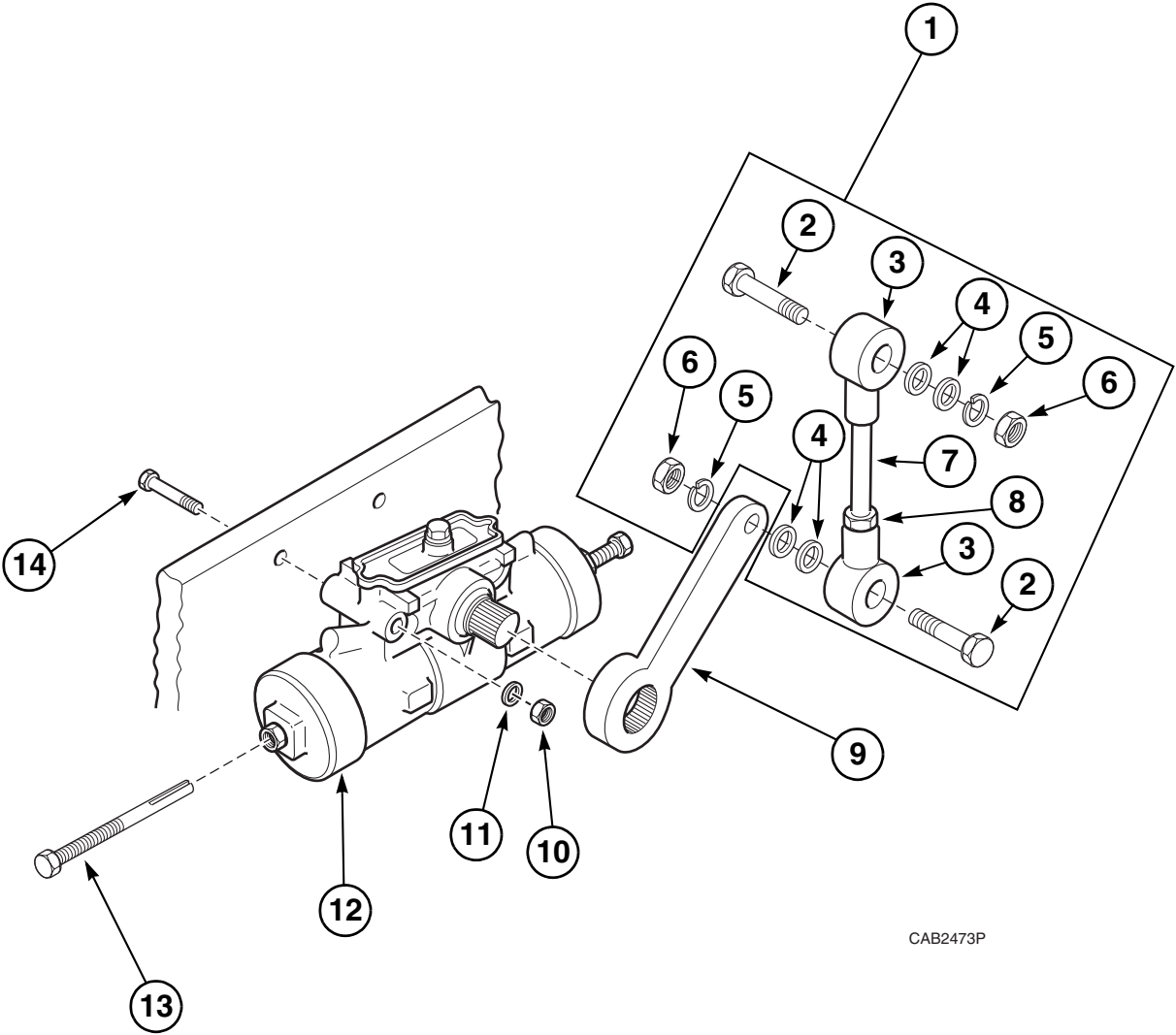
Mechanical Components



Mechanical Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1042480	Bumper	4 required
2	70142	Nut	
3	M400080	Washer	
4	JA-20471	Screw	
5	J1185073	Washer	
6	JA-19755	Cuff Release Bracket	
7	JA-21381	Shirt Tray	
8	JA-50394	Screw	
9	JA-14180	Washer	Felt
10	J1065671	Nut	
11	91200	Washer	
12	JA-53390	Universal Wheel Stud	
13	JA-12615	Table Bracket	2 required
14	JA-52537	O-Ring	
15	20275	Nut	2 required
16	JC-54533	Cotter Pin	
17	JA-54392	Clevis Pin	
18	M400014	Washer	
19	JA-18666	Bolt	
20	02422	Screw	
21	20274	Nut	
22	JA-05674	Spring Assembly	
23	JA-05637	Buck Rocker Weldment	
24	J1001304	Washer	
25	J1122118	Screw	
26	JA-18907	Buck Return Spring Rod	
27	JA-51083	Retaining Ring	
28	J1238518	Screw	
29	JA-53333	Clevis Pin	
30	J1162478	Electrical Strap	
31	J1001007	Washer	
32	JC-80513	Washer	

Shock Absorber and Link Assemblies

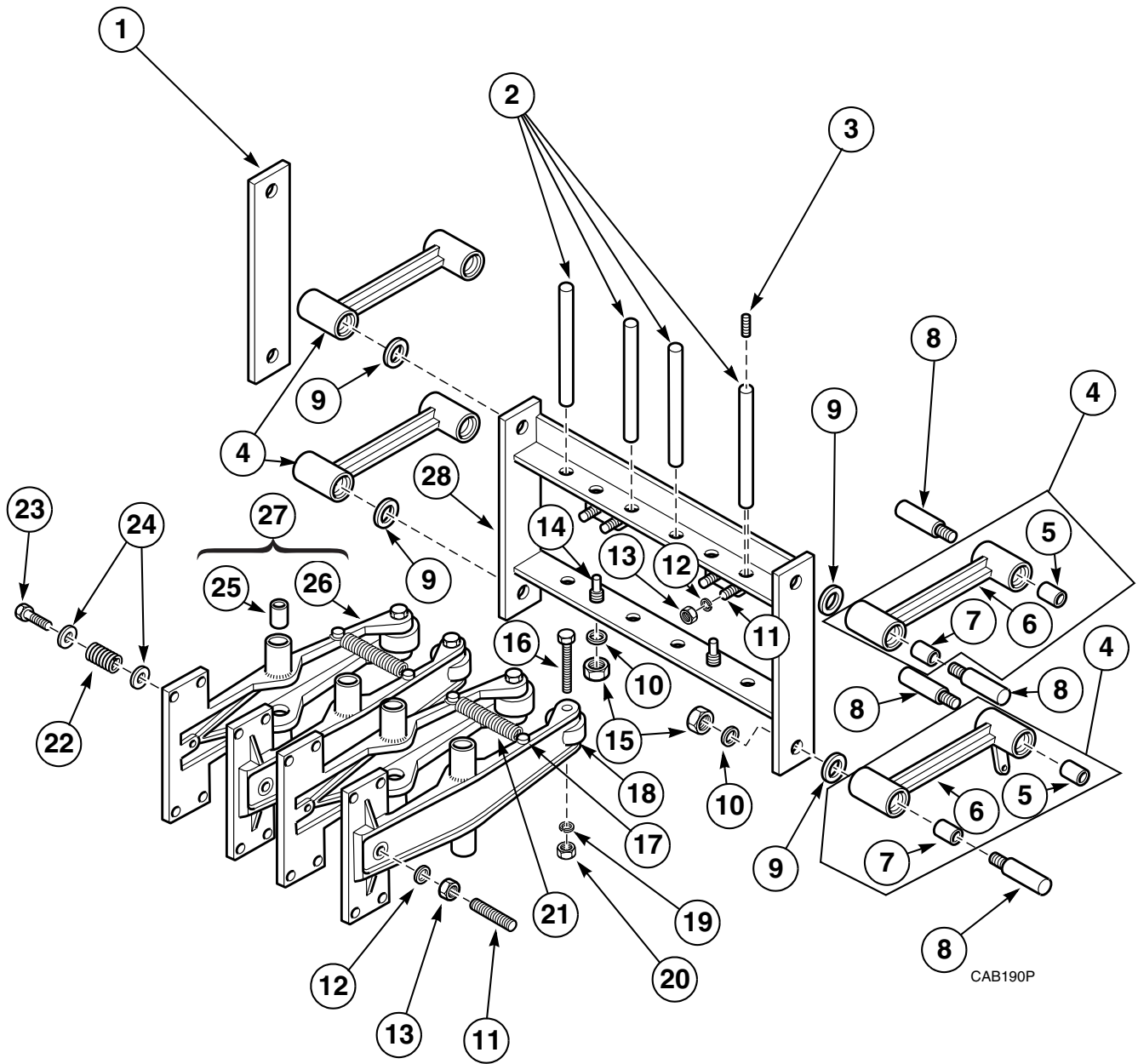


CAB2473P

Shock Absorber and Link Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05574	Shock Absorber Assembly	Includes items 9, 12 and 13
1	JA-09933	Shock Absorber Link Assembly	Includes items 2-8
2	J1311307	Screw	
3	JA-53961	Female Rod End Bearing	
4	J1001338	Washer	
5	J1001106	Washer	
6	JA-52031	Nut	
7	JA-18894	Link Rod	
8	J1065671	Nut	
9	J1398916	Lever Arm	
10	J1000850	Nut	
11	91200	Washer	
12	JA-51273	Shock Absorber	
13	JA-51832	Screw	
14	JA-50198	Screw	

Pressure Arm and Head Lever Components

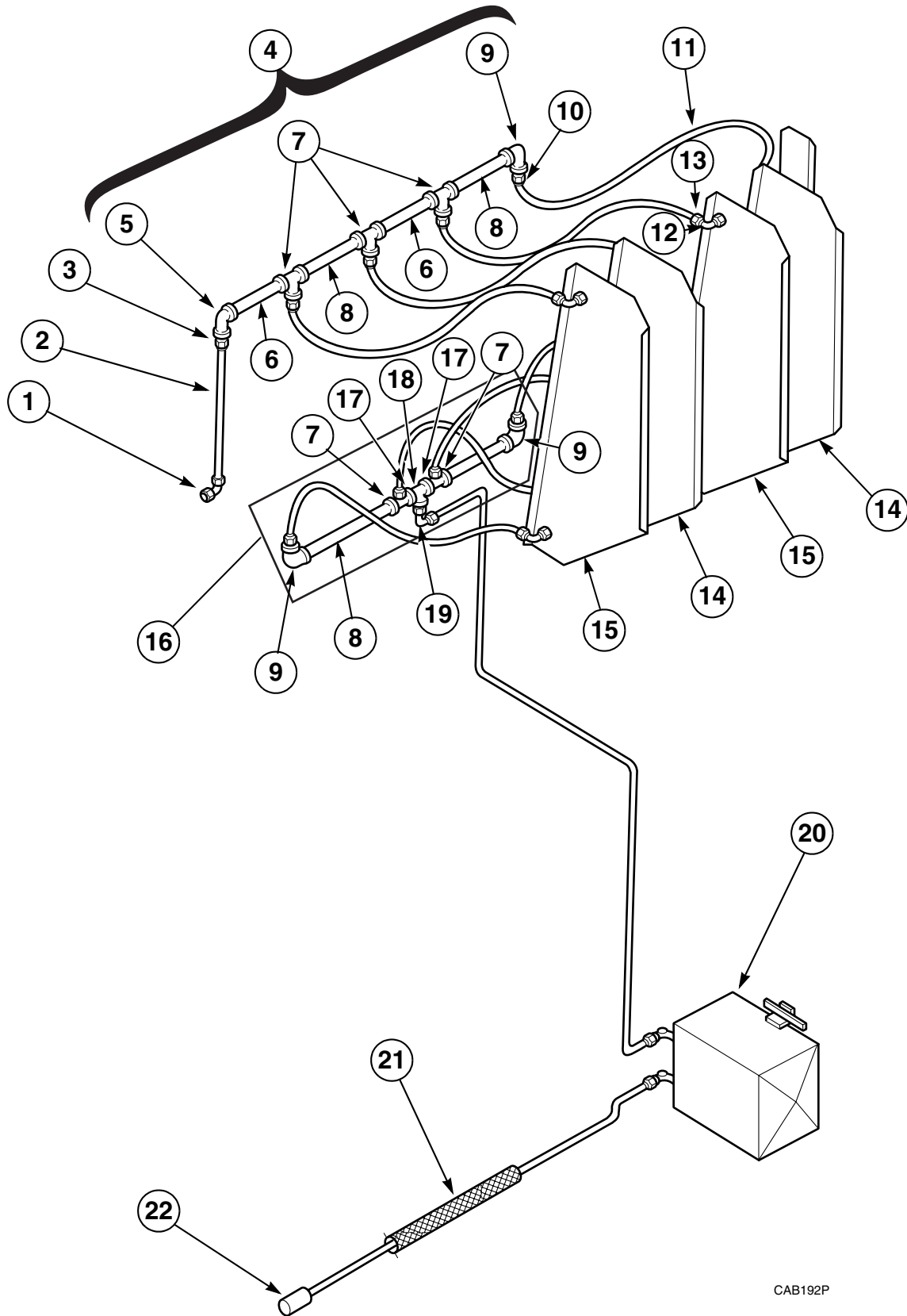


Pressure Arm and Head Lever Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-18859	Pivot Head Bar	
2	JA-11395	Pressure Arm Pin	
3	J1179183	Screw	
4	JA-05624	Head Lever Assembly	4 required; Includes items 5-7
5	JA-50896	Oilless Sleeve Bearing	
6	JA-05626	Head Lever Assembly	4 required
7	JA-51428	Oilless Sleeve Bearing	
8	JA-18856	Pivot Head Pin	8 required
9	JA-53134	Washer	
10	JA-52666	Washer	External tooth
11	J200160600	Screw	
12	M400026	Nut	
13	M400014	Washer	
14	JA-18880	Bolt	
15	J1065671	Nut	
16	JC-62551	Screw	
17	JA-54156	Screw	
	20275	Nut	
18	JA-52499	Needle Roller Bearing	
19	J1338565	Washer	External tooth
20	J1000884	Nut	
21	JA-51318	Spring	
22	JA-51437	Compression Spring	
23	JC-63313	Screw	
24	J1001270	Washer	
25	JA-50896	Oilless Sleeve Bearing	
26	N/A	Pressure Arm Casting	
27	JA-08338	Pressure Arm	Includes items 25 and 26
28	JA-05617	Head Frame Weldment	

N/A = Part no longer available

Steam System

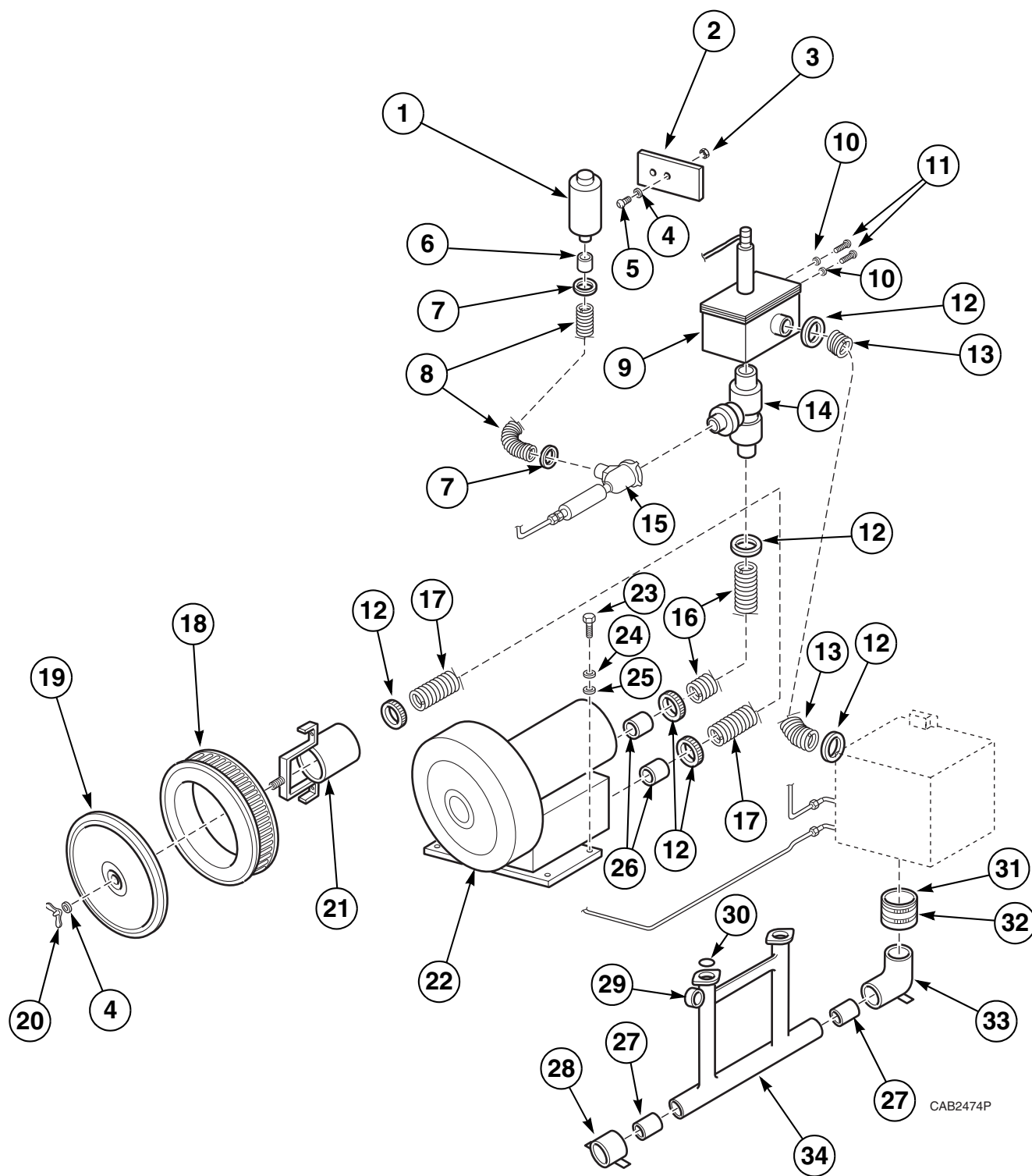


CAB192P

Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1161280	Male Compression Elbow	
2	J1117191	Tubing	Copper
3	JC-30857	Male Compression Connector	
4	JA-05612	Upper Steam Pipe Assembly	Includes items 5-9
5	J1084011	Pipe Elbow	
6	J1240860	Pipe Nipple	
7	JA-51530	Pipe Tee	
8	JC-46212	Pipe Nipple	
9	JA-51007	Pipe Elbow	
10	J1319276	Flare Connector	
11	J1319268	Steam Hose	
12	J1231422	Pipe Elbow	
13	J115175201	Pipe Nipple	
14	JA-07058	Right Shirt Head Weldment	
15	JA-07059	Left Shirt Head Weldment	
16	JA-05611	Lower Steam Pipe Assembly	Includes items 7-9, 17 and 18
17	J1236553	Pipe Nipple	
18	JA-52352	Pipe Tee	
19	JA-54351	Compression Elbow	
20	JA-05663	Heater Tank Weldment	Includes JA-52484 Steam Coil and JC-30454 Union Compression Elbow
21	JM-90527	Braided Sleeving Insulation	
22	J1161272	Male Compression Connector	

Low Pressure Air System

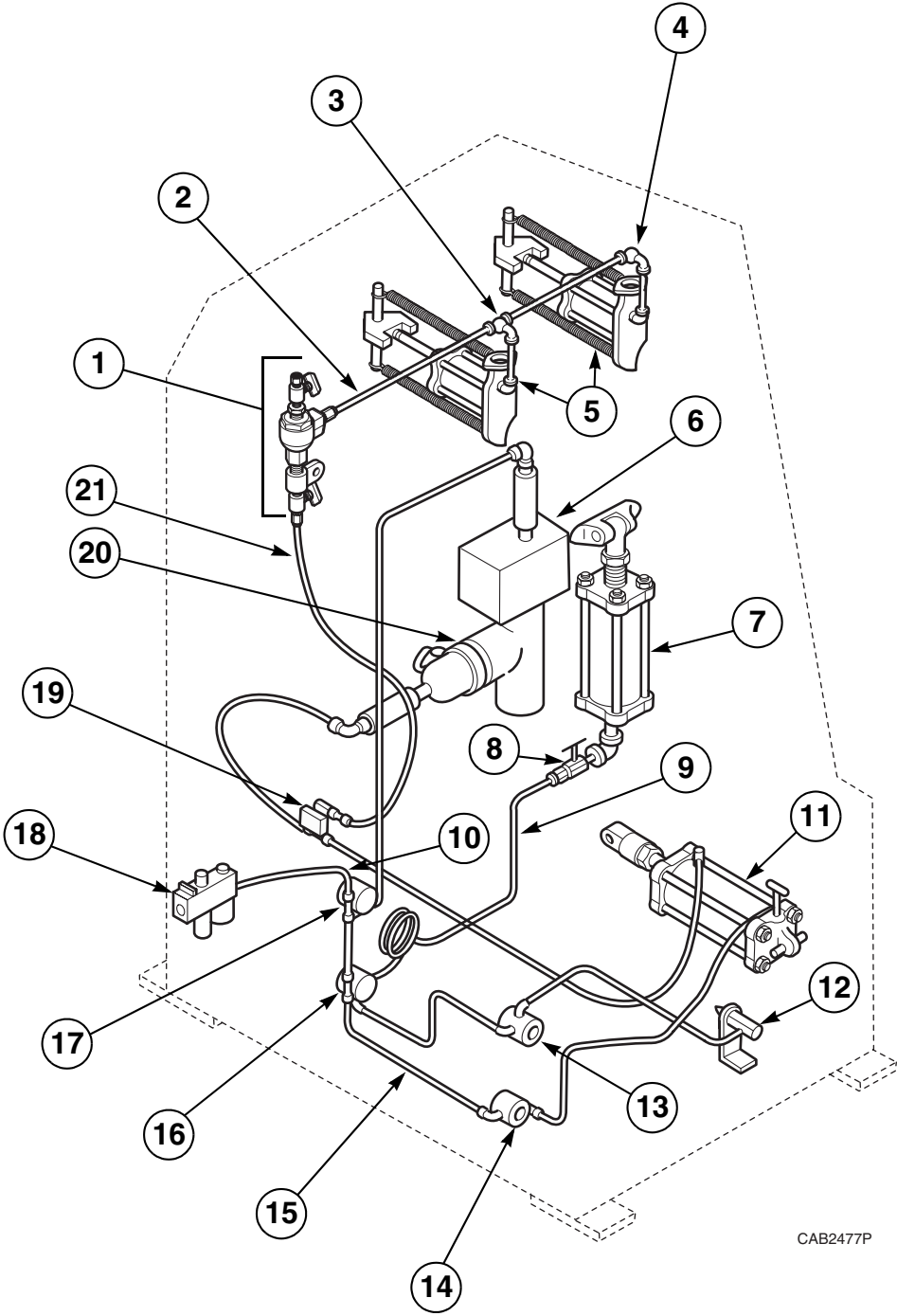


Low Pressure Air System

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1393545	Muffler Weldment	
2	J1393552	Bracket	Muffler
3	20275	Nut	
4	J1185073	Washer	
5	JA-53020	Screw	
6	J1398551	Pipe Nipple	
7	JC-21660	Worm Gear Clamp	
8	J1393537	Hose	Muffler
9	J1398528	Damper Housing Assembly	Refer to <i>Damper Housing Assembly</i> section for parts breakdown
10	M400013	Washer	
11	M400057	Screw	
12	JC-21522	Worm Gear Clamp	6 required
13	J1398361P	Hose	Heat exchanger
14	J1411552	Tee Weldment	
15	J1398510	Low Pressure Valve Assembly	Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
16	J1398353P	Hose	Outlet
17	J200180604	Hose	Inlet
18	JA-55992	Air Filter	
19	J1399021	Air Filter Retainer Plate	
20	JC-48497	Nut	
21	J1399013	Filter Mounting Weldment	
22	J0220243-00	Blower	Siemens; Replace Gast and Fugi blowers; 200 Volt/50 Hertz/3 Phase; 208 Volt/60 Hertz/3 Phase; 230 Volt/60 Hertz/3 Phase; 460 Volt/60 Hertz/3 Phase; 220 Volt/50 Hertz/3 Phase; 380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase
	J1567767	Blower	380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase
	N/A	Kit for Blower Assembly	Replaces Sutorbilt blower
23	430648	Screw	
24	M400014	Washer	
25	M400081	Washer	
26	J1398544	Pipe Nipple	
27	N/A	Bearing	
28	JA-05743	Buck Mounting Bracket Assembly	Includes item 27
29	JA-51283	Diaphragm Gauge	
30	JA-52537	O-Ring	
31	JA-19307	Discharge Hose	Buck rocker
32	JC-21520	Worm Gear Clamp	
33	JA-05742	Buck Mounting Elbow Assembly	Buck rocker; Includes item 27
34	JA-05637	Buck Rocker Weldment	

N/A = Part no longer available

Air System Schematic – Models Through December 31, 2002

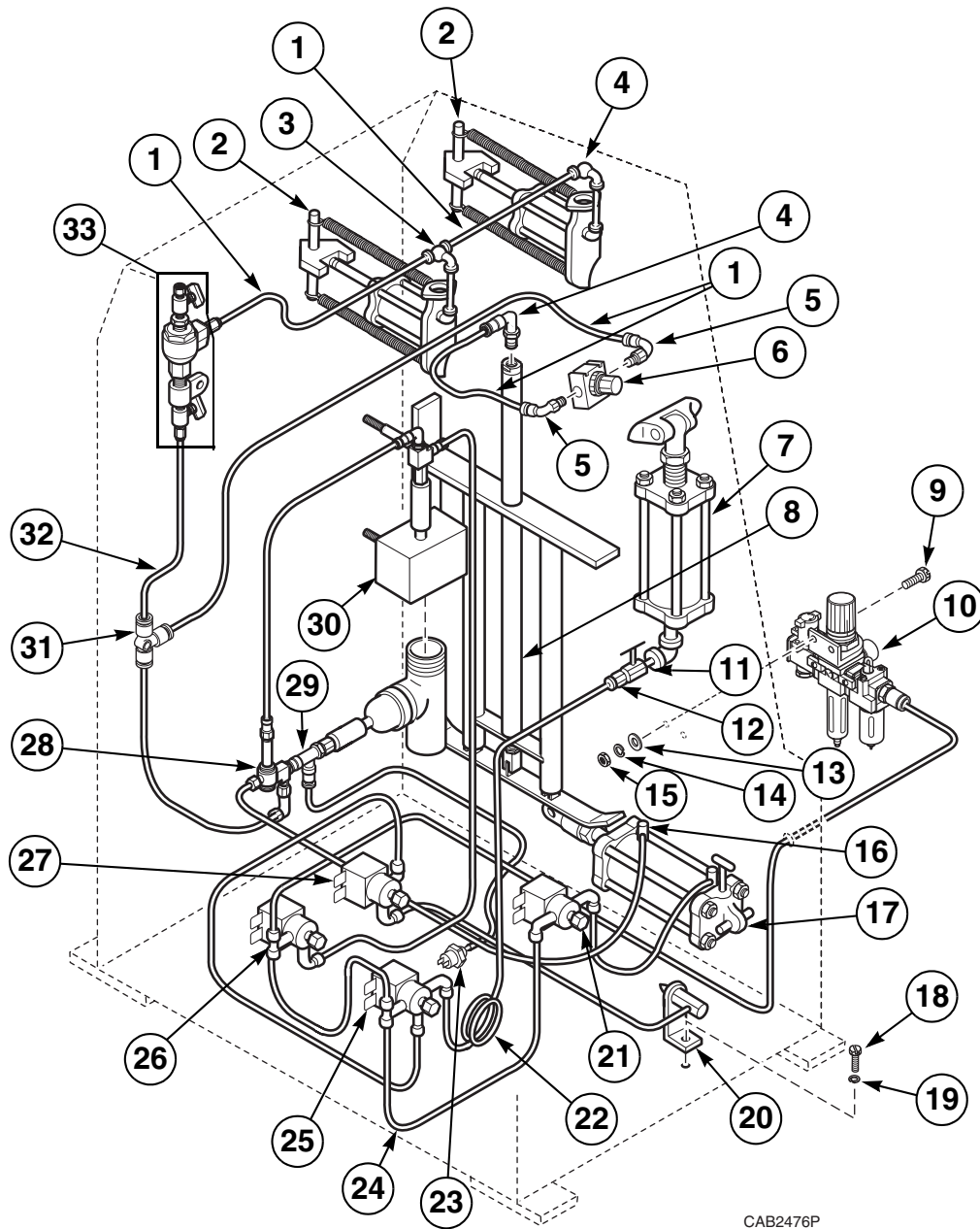


Air System Schematic – Models Through December 31, 2002

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-87000	Quick Exhaust	Refer to <i>Quick Exhaust</i> section for parts breakdown
2	J1107432	Tubing	White impolene
3	J1437029	Quick Tubing Tee	
	JA-53581	Male Polyflo Tee	
4	J1407741	Swivel Tubing Elbow	
5	JA-05679	Cylinder Assembly	Refer to <i>Head Close Cylinder Assembly</i> section for parts breakdown
6	J1398528	Damper Housing Assembly	Models starting 1987; Refer to <i>Damper Housing Assembly</i> section for parts breakdown
7	J1615004	Head Lift Cylinder Assembly	Refer to <i>Head Lift Cylinder Assembly</i> section for parts breakdown; Models through September 1997
	J1477579	Head Lift Cylinder Assembly	Refer to <i>Head Lift Cylinder Assembly</i> section for parts breakdown; Models starting September 1997
8	J1246024	Needle Valve	
9	J0141711-00	Tubing	Polyflo
10	J1113232	Tubing	Copper
11	JA-05677	Cylinder Assembly	Refer to <i>Buck-In Cylinder Assembly</i> section for parts breakdown
12	J1477546	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
13	J1477561	Head Position Solenoid Assembly	Replaces JA-05608 Double Manifold and JA-52747 3-Way Dump Valve; 125A; NO
14	J1477553	Buck-In Solenoid Valve Assembly	Models starting 1987
	J1398510	Low Pressure Valve Assembly	Models through 1987; Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
15	J1103970-00P	Tubing	Polyflo
16	J1477454	Lift Cylinder Solenoid Assembly	Replaces J1393099 Lift Cylinder Solenoid Assembly
17	J1393081	Damper Open Solenoid Assembly	
18	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Use J1419803 Quick Tubing Connector to connect
19	JA-05607	Single Manifold	Models through September 1997; Includes J1335793 Single Bracket Coupling Weldment, J1407741 Swivel Tubing Elbow and J1437029 Quick Tubing Tee
20	J1398510	Low Pressure Valve Assembly	Models starting 1987; Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
21	N/A	Hose Assembly	Used on old air system; Includes JM-92388 Tubing, JA-54396 Clamp, JM-93401 Twin Hose, JC-77269 Male Compression Needle Valve, J1335793 Single Bracket Coupling Weldment, J1232313 Pipe Nipple, JC-19609 Reducing Bushing, JA-56925 Quick Exhaust Air Valve and J1184548 Male Polyflo Connector

N/A = Part no longer available

Air System Schematic – Models Starting January 1, 2003

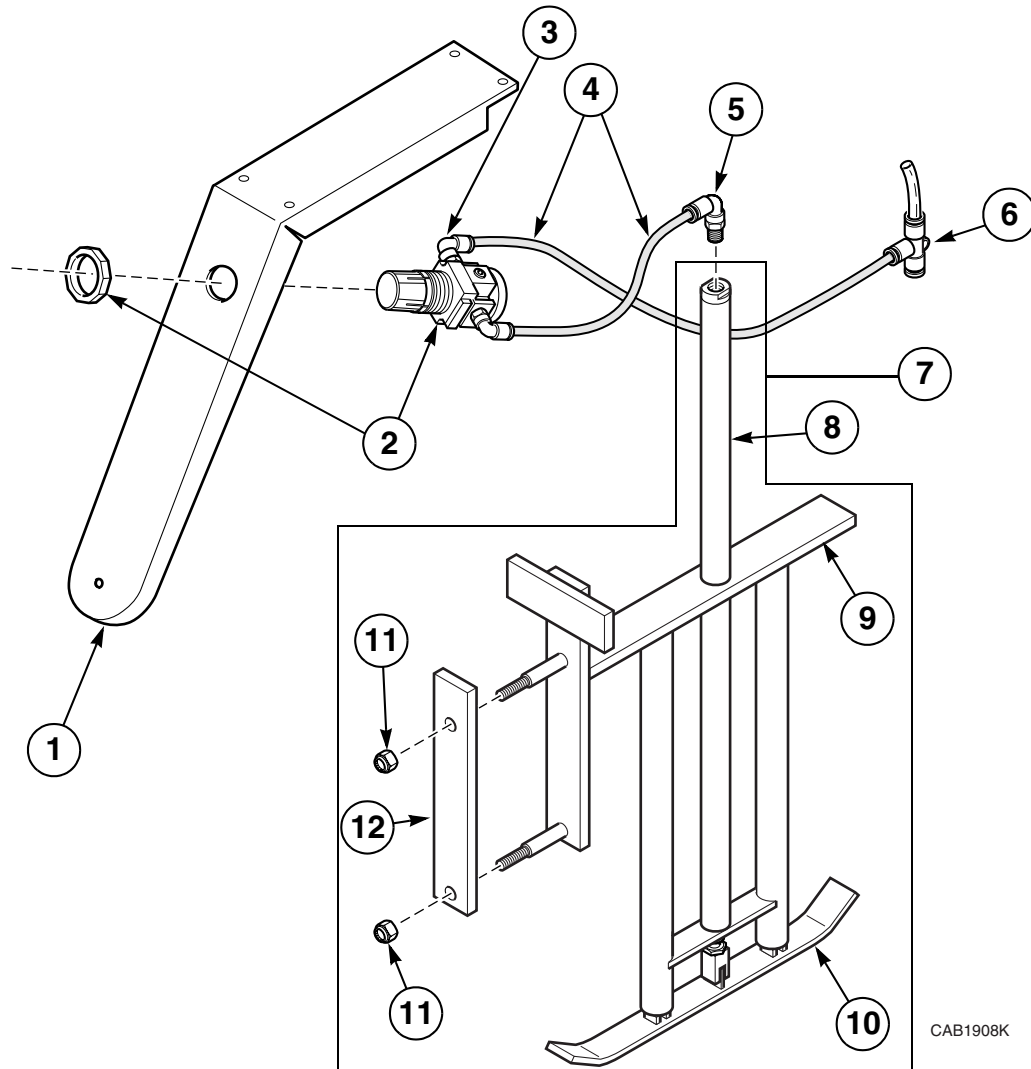


Air System Schematic – Models Starting January 1, 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1639707	High Temperature Tubing	6.3 feet required
2	JA-05679	Cylinder Assembly	2 required; Refer to <i>Head Close Cylinder Assembly</i> section for parts breakdown
3	J1437029	Quick Tubing Tee	
4	J1407741	Swivel Tubing Elbow	2 required
5	J0206020-00	Male Elbow	2 required
6	J0380120-00	Air Regulator	Shirt hold-down
7	J1615004	Head Lift Cylinder Assembly	Refer to <i>Head Lift Cylinder Assembly</i> section for parts breakdown
8	J0250322-00	Air Cylinder	Shirt hold-down
9	J1482314	Screw	2 required
10	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
11	J1246024	Needle Valve	Brass
12	JC-30551	Male Polyflo Connector	
13	JC-80759	Washer	2 required
14	J1000975	Washer	2 required
15	20275	Nut	2 required
16	J1419811	Swivel Tubing Elbow	
17	JA-05677	Cylinder Assembly	Refer to <i>Buck-In Cylinder Assembly</i> section for parts breakdown
18	02422	Screw	3 required
19	J1001007	Washer	3 required
20	J1477546	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
21	J1362854	3-Way Solenoid Valve	
22	J0141711-00	Tubing	Polyflo; Black; 3/8 OD
23	J1364181	Pressure Switch	Models starting May 2003
	J1393594	Limit Switch Assembly	Models through May 2003
24	J1103970-00P	Tubing	Blue; Nylon; 1/4 OD
25	J1478171	3-Way Solenoid Valve	
26	J1364173	3-Way Solenoid Valve	
27	J1477561	Head Position Solenoid Assembly	
28	J1398510	Low Pressure Valve Assembly	Refer to <i>Low Pressure Valve Assembly</i> section for parts breakdown
29	J1438357	Quick Tubing Tee	
30	J1398528	Damper Housing Assembly	Refer to <i>Damper Housing Assembly</i> section for parts breakdown
31	J0140949-00	Union Tee	
32	JM-93516	Sleeve	Fiberglass
33	JA-87000	Quick Exhaust	Refer to <i>Quick Exhaust</i> section for parts breakdown

Shirt Hold-Down

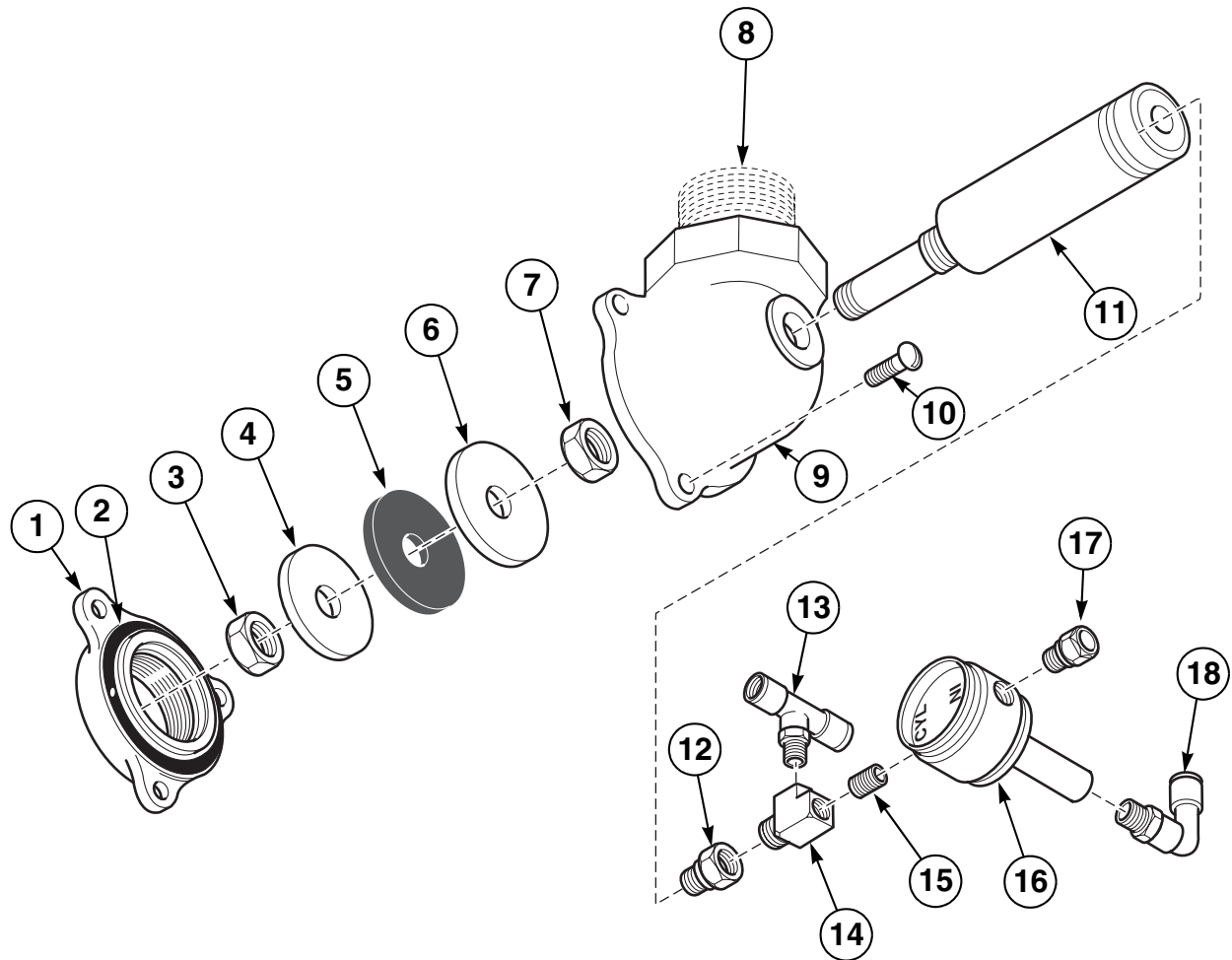
Models Starting January 1, 2003



Shirt Hold-Down

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	3 required
	J1438357	Quick Tubing Tee	
	J1364181	Pressure Switch	
	F140527	Plug	
	F140552	Female Connector	2 required
1	JA-19249	Front Center Cover	
2	J0380120-00	Air Regulator	Includes nut
3	J0206020-00	Male Elbow	2 required
4	J1639707	High Temperature Tubing	8 feet required
5	J1407741	Swivel Tubing Elbow	2 required
6	J0140949-00	Union Tee	
7	J0637156-00	Shirt Hold-Down Assembly	Includes items 8-12
8	J0250329-00	Air Cylinder	
9	J0637154-00	Frame Weldment	
10	J0637146-00	Foot Assembly	
11	F430218	Nut	Nylon; 2 required
12	J0637153-00	Clamp Bar	

Low Pressure Valve Assembly

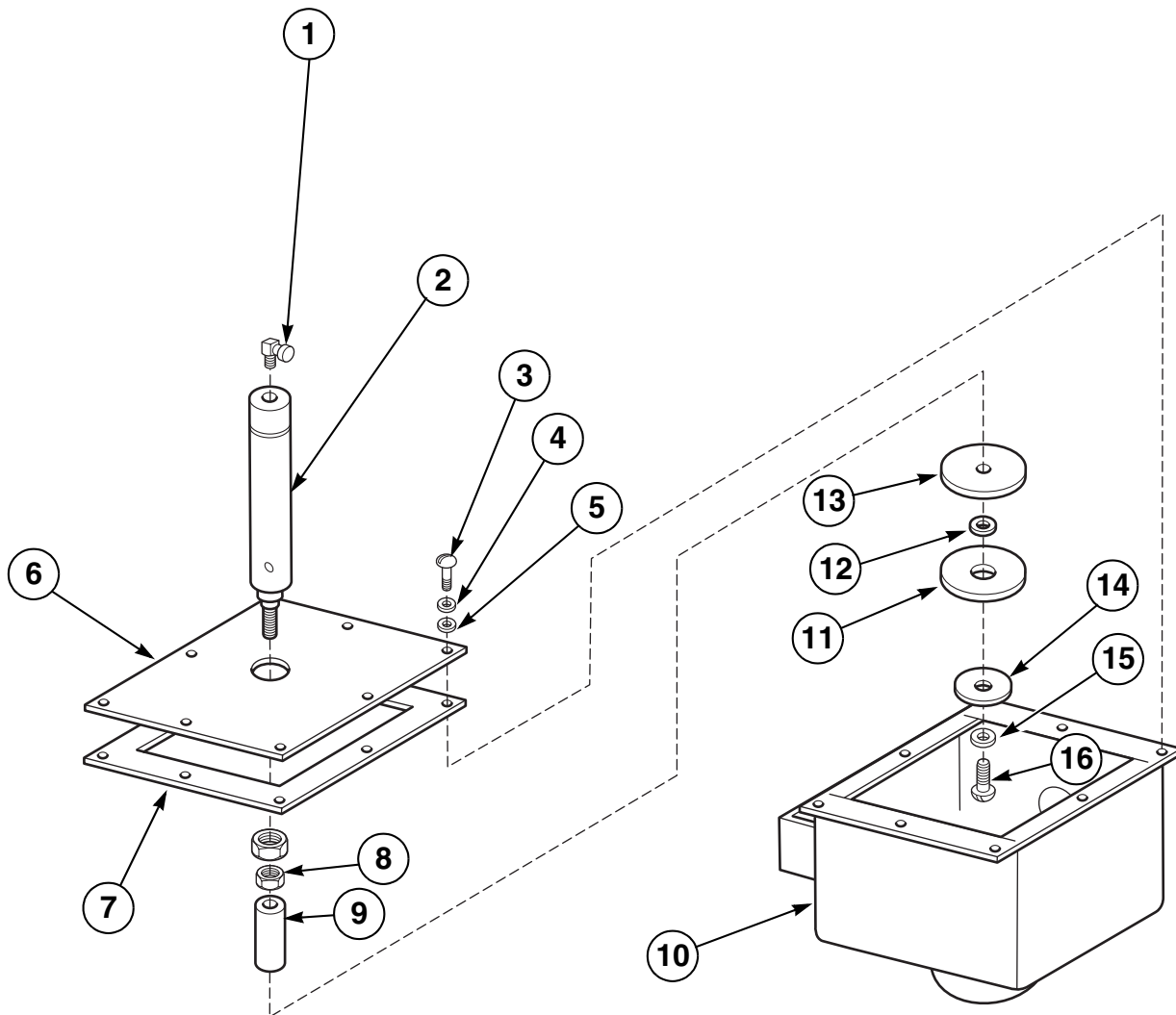


CAB2443P

Low Pressure Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1398510	Low Pressure Valve Assembly	Includes items 1-18
1	JA-50577	Cover	Outlet
2	JA-50578	Gasket	
3	J1391515	Nut	
4	J1359892	Washer	
5	J1359884	Seal	Buna-N
6	J1359876	Washer	Large
7	JC-48289	Nut	
8	J1398551	Pipe Nipple	
9	J1383116	Valve Body	
10	JA-50055	Screw	
11	J1390806	Air Cylinder	Includes nut
12	JA-19559	Closing Speed Orifice	
13	J1438357	Quick Tubing Tee	
14	JC-30541	Street Pipe Tee	
15	J1232313	Pipe Nipple	
16	JA-54437	3-Way Dump Valve	NO
17	F422101	Air Coupling	
18	J1407741	Swivel Tubing Elbow	

Damper Housing Assembly



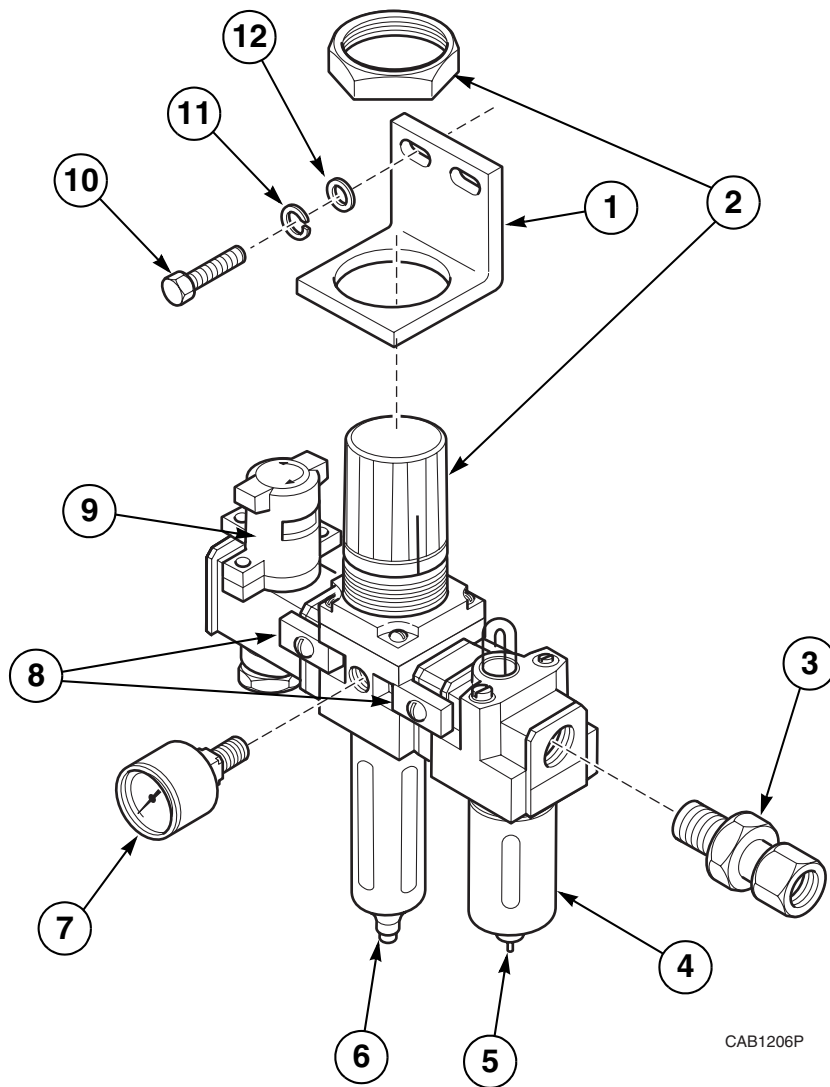
CAB2478P

Damper Housing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1398528	Damper Housing Assembly	Includes items 1-16
1	J1407741	Swivel Tubing Elbow	
2	J1390806	Air Cylinder	Includes nut
3	JC-61269	Screw	
4	JC-80759	Washer	
5	J1000975	Washer	
6	J1398486	Top Damper Housing Plate	
7	J1363563	Damper Housing Gasket	
8	JC-48289	Nut	
9	J1398445	Cylinder Coupling	
10	J1398494	Damper Housing Weldment	
11	J1398460	Washer	Rubber
12	J1398452	Washer	Shim
13	J1398478	Washer	Large
14	J1398437	Washer	Outside
15	M400013	Washer	
16	JC-62851	Screw	

Filter/Regulator/Lubricator Assembly

Models Starting June 1997

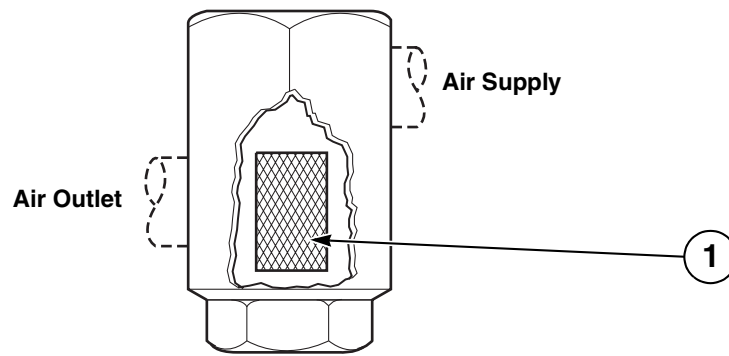


Filter/Regulator/Lubricator Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479P	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032300	Filter with Drain Bowl	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	JC-80759	Washer	2 required

Air Strainer Assembly

Models Through June 1997

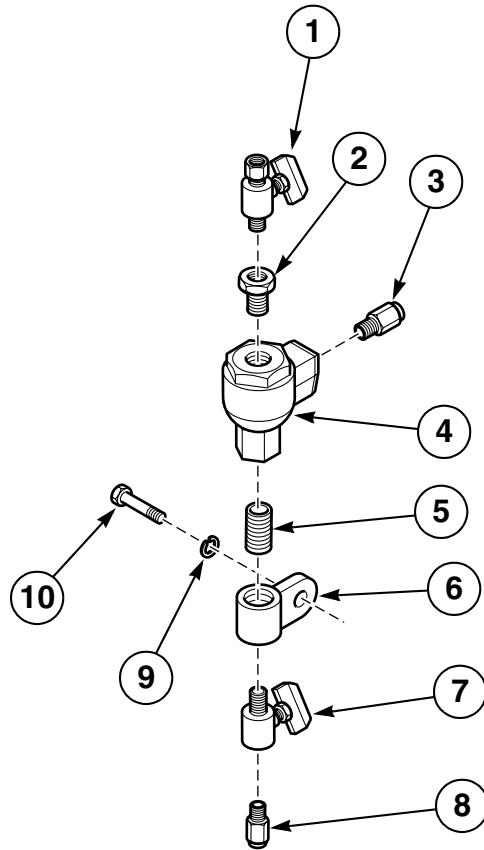


CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes body, screen and cap
1	JA-10908	Screen	

Quick Exhaust

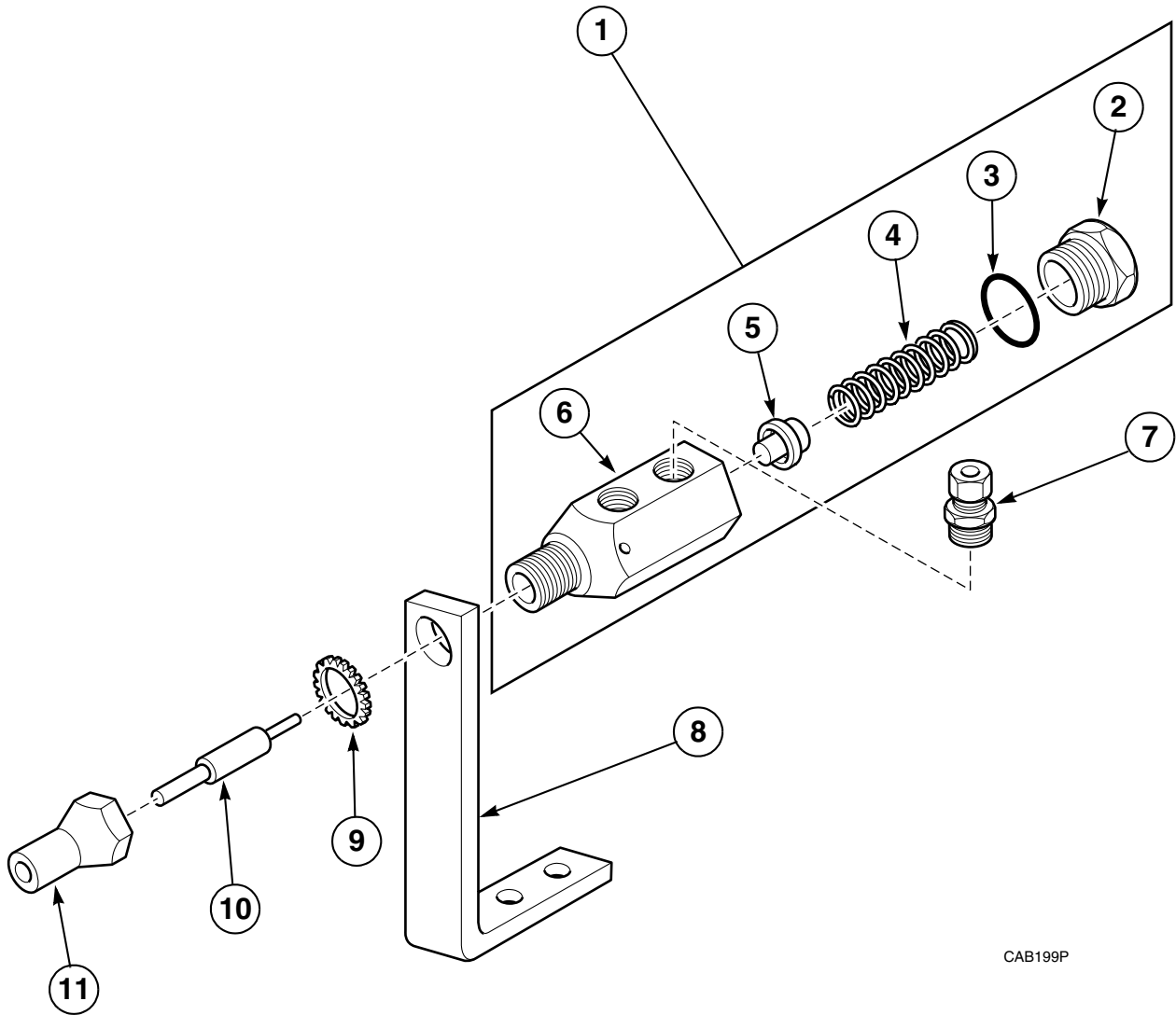


CAB2475P

Quick Exhaust

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-87000	Quick Exhaust	Includes items 1-8
1	JC-77269	Male Compression Needle Valve	
2	JA-50688	Bushing	
3	JA-50759	Male Compression Connector	
4	JA-56925	Quick Exhaust Air Valve	
5	J1232313	Pipe Nipple	
6	J1335793	Single Bracket Coupling Weldment	
7	J1246024	Needle Valve	
8	F422101	Air Coupling	
9	J1001007	Washer	
10	02422	Screw	

Valve and Bracket Assembly



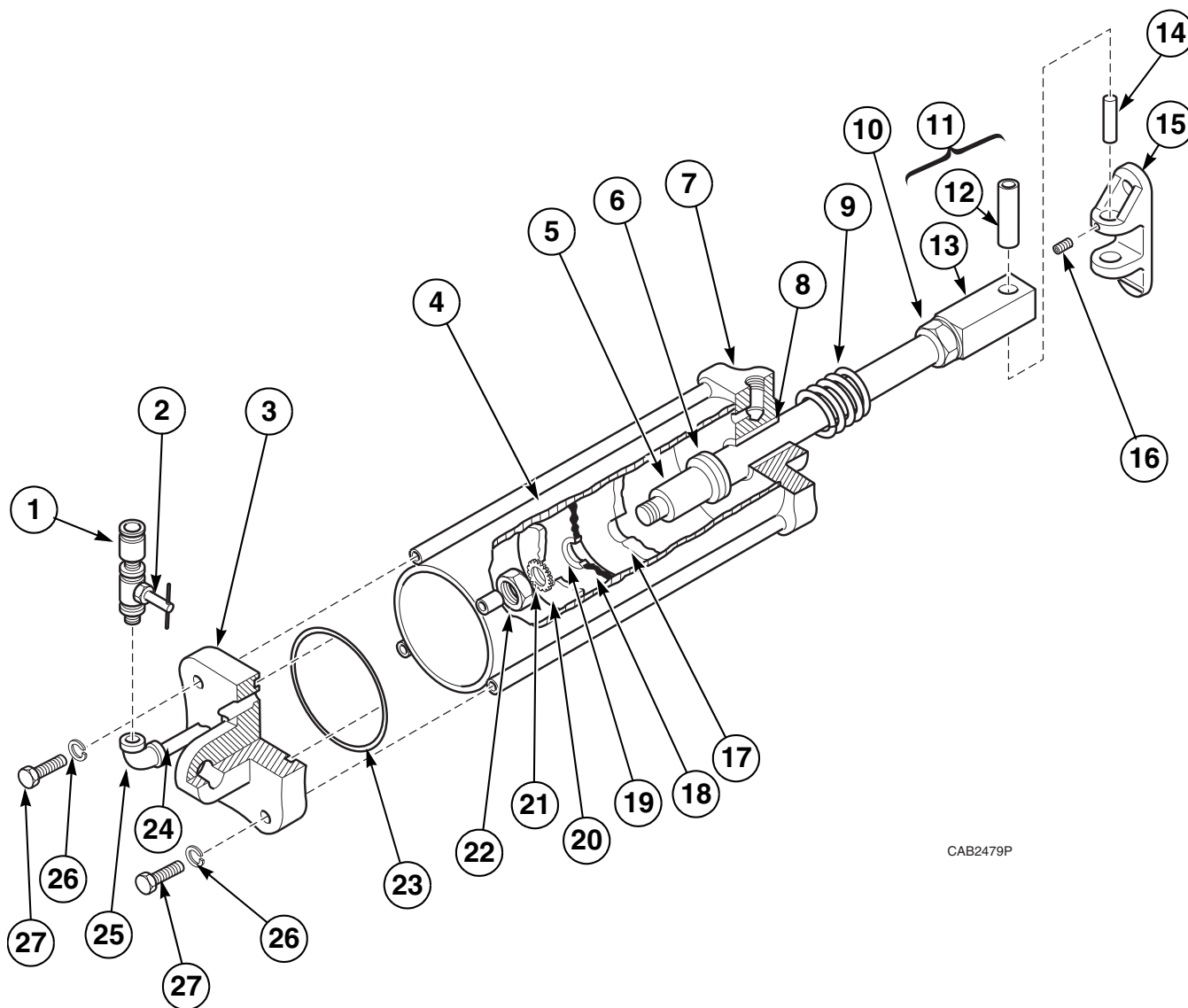
CAB199P

Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1477546	Valve and Bracket Assembly	Includes items 1-11
1	JA-06430	Valve Body Assembly	Includes items 2-6
2	JA-10515	Valve Cap	
3	JC-57441	O-Ring	Buna-N
4	JA-51336	Compression Spring	
5	JA-11599	Valve	Brass; With o-ring
6	JA-10514	Valve Body	
7	F422101	Air Coupling	
8	JA-19329	Valve Mounting Bracket	
9	N/A	Washer	External tooth
10	JA-19333	Valve Stem	
11	JA-15475	Collar Plunger Guide	

N/A = Part no longer available

Head Lift Cylinder Assembly

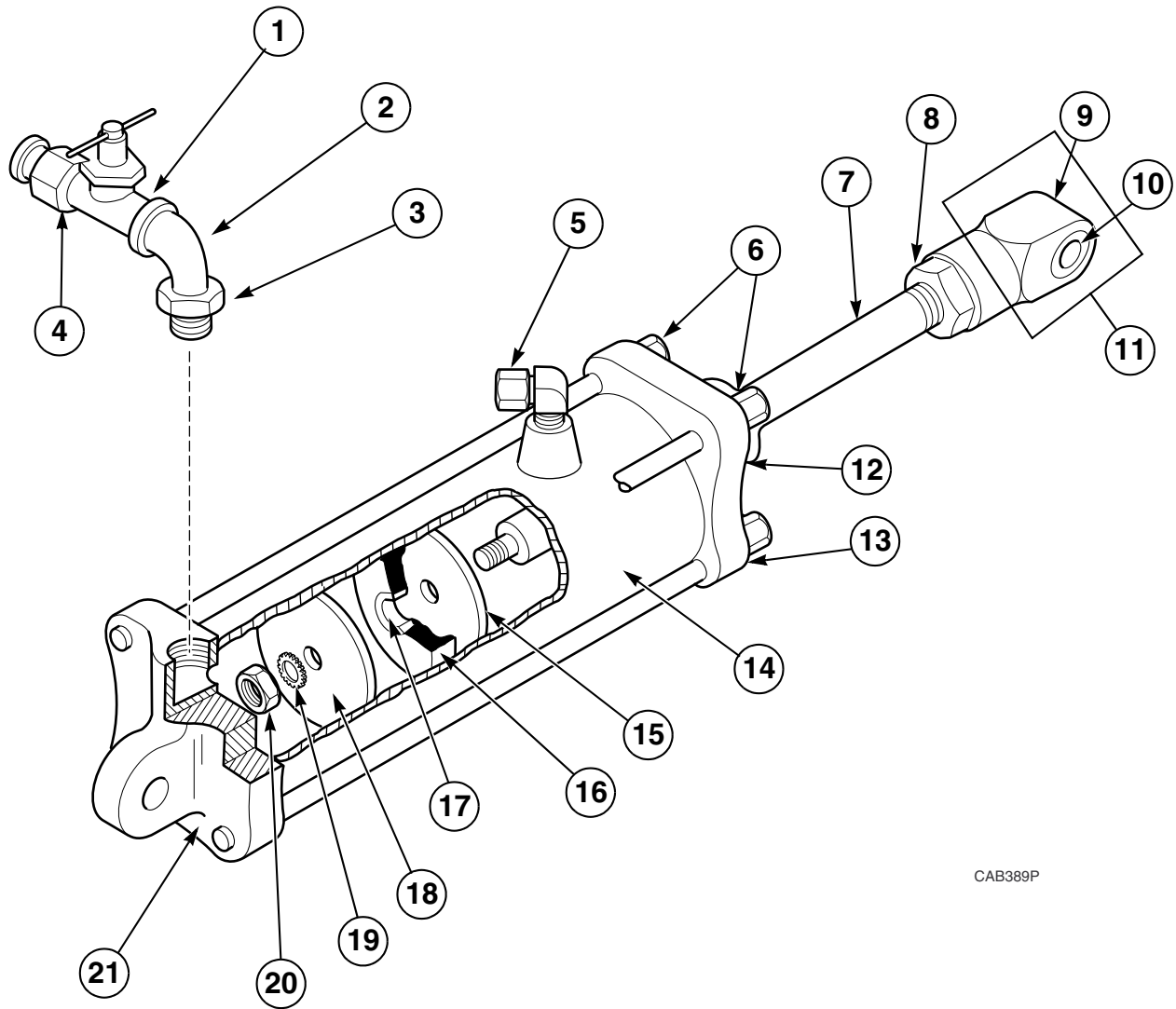


CAB2479P

Head Lift Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1615004	Head Lift Cylinder Assembly	Models starting September 1997; Includes items 3-5, 7 and 9-27
	J1477579	Head Lift Cylinder Assembly	Models through September 1997; Includes items 1-27
	J1322577	Piston Plate Seal	Used in between items 17 and 18
1	JC-30551	Male Polyflo Connector	Polyflo; Use with J1477579 Head Lift Cylinder Assembly
2	J1246024	Needle Valve	Brass; Use with J1477579 Head Lift Cylinder Assembly
3	JA-18604	Lower Head	
4	JA-18612	Cylinder Body Tube	
5	JA-24082	Piston Rod	
6	J1178391	Washer	Use with J1477579 Head Lift Cylinder Assembly
7	JA-80202	Upper Head Assembly	Includes item 8
8	JA-51070	Oilless Sleeve Bearing	Use with J1477579 Head Lift Cylinder Assembly
9	JA-51340	Compression Spring	
10	JA-50434	Nut	
11	J1144757	Clevis Assembly	Includes items 12 and 13
12	J1242387	Oilless Sleeve Bearing	
13	J1144740	Right Clevis	
14	JA-11187	Clevis Pin	
15	JA-12718	Bracket	
16	JA-50354	Screw	
17	JA-18609	Outside Piston Plate	
18	J1324847	Piston Cup Seal	
19	JA-18610	Cylinder Washer Spacer	
20	JA-18611	Inside Piston Plate	
21	M403958	Washer	External tooth
22	JC-48220	Nut	
23	J1428978	Cylinder Head Gasket	
24	JC-46091	Pipe Nipple	
25	JC-28233	Pipe Elbow	
26	M400013	Washer	4 required
27	JA-53335	Screw	4 required

Buck-In Cylinder Assembly

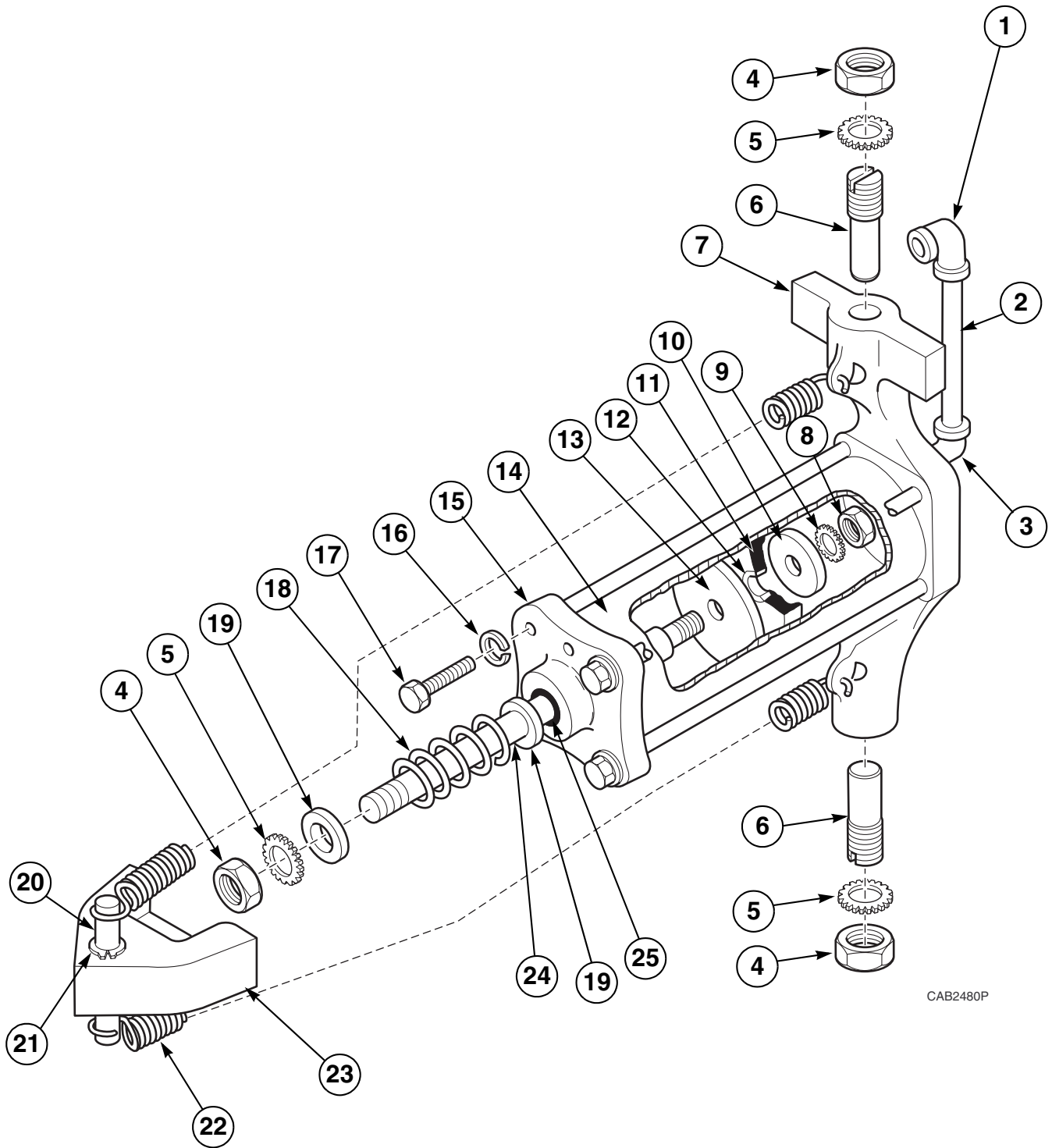


CAB389P

Buck-In Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05677	Cylinder Assembly	Includes items 1-9, 12-21 and J1428986 Cylinder Head Gasket
	J1010-000258	Cup Repair Kit	
	J1322585	Piston Plate Seal	
	J1428986	Cylinder Head Gasket	Fits between item 14 and item 21
1	J1246024	Needle Valve	
2	J1012574	Street Elbow	
3	JA-50688	Bushing	
4	F422101	Air Coupling	
5	J1407741	Swivel Tubing Elbow	
6	JA-53335	Screw	Use with M400013 Washer
7	JA-24079	Piston Rod	
8	JA-50434	Nut	
9	J1144740	Right Clevis	
10	J1242387	Oilless Sleeve Bearing	
11	J1144757	Clevis Assembly	Includes items 9 and 10
12	JA-51070	Oilless Sleeve Bearing	
13	JA-09724	Upper Head Assembly	Includes item 12
14	J1346451	Cylinder Body Weldment	
15	JA-11068	Outside Plate	
16	J1324854	Piston Cup Seal	
17	JA-13208	Cylinder Spacer	
18	JA-11069	Inside Plate	
19	M403958	Washer	External tooth
20	JA-50413	Nut	
21	JA-17711	Lower Head	

Head Close Cylinder Assembly

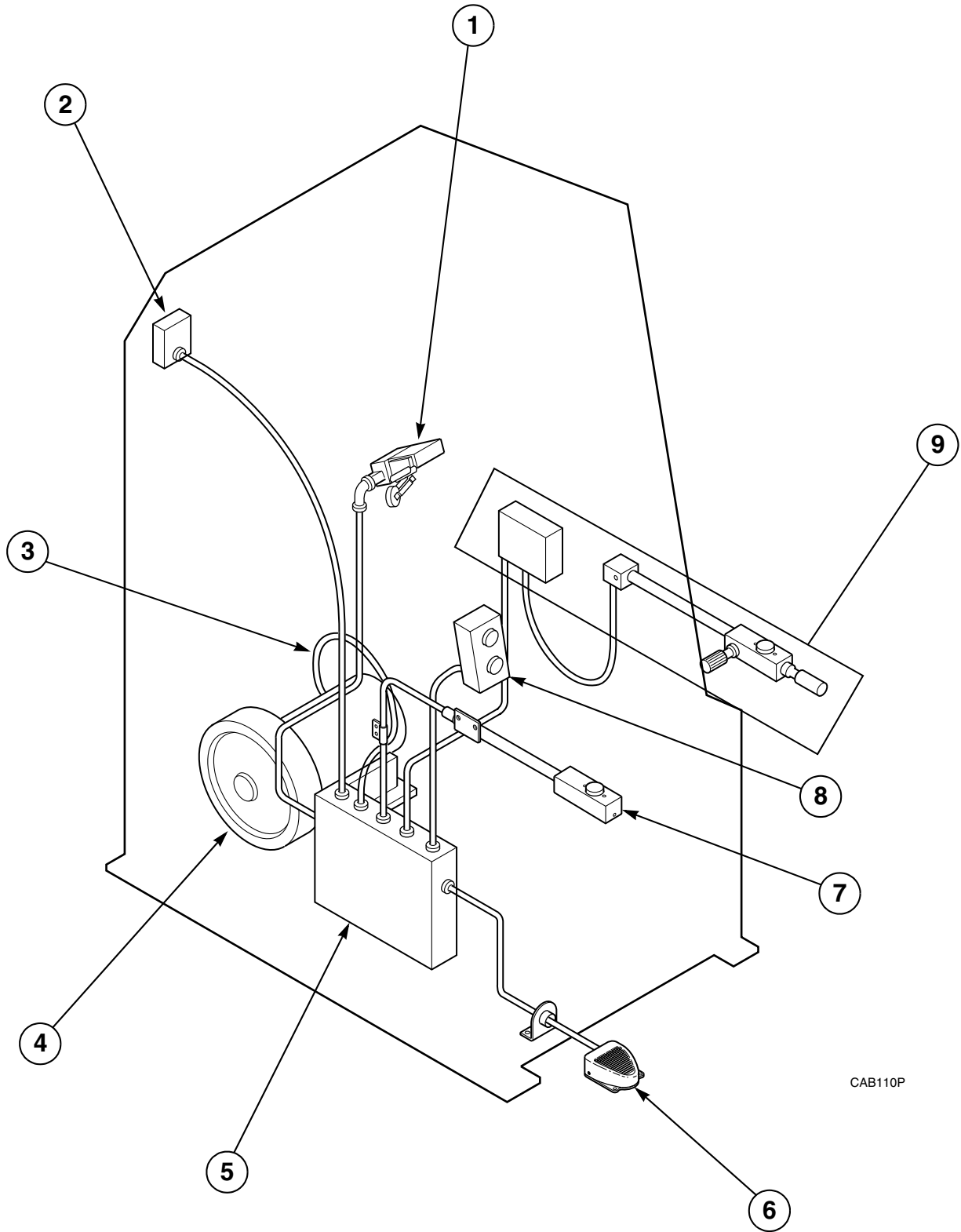


CAB2480P

Head Close Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05679	Cylinder Assembly	Includes items 1-25
	J1428986	Cylinder Head Gasket	Fits between items 14 and 15
	J1322585	Piston Plate Seal	Fits between items 11 and 13
1	JC-28233	Pipe Elbow	
2	JA-52142	Nipple	
3	JC-28235	Street Pipe Elbow	
4	J1065671	Nut	3 required
5	JA-52666	Washer	3 required
6	JA-18880	Bolt	2 required
7	JA-18893	Lower Head	
8	JC-48142	Nut	
9	M403958	Washer	
10	JA-11069	Inside Plate	
11	J1324854	Piston Cup Seal	
12	JA-13208	Cylinder Spacer	
13	JA-11068	Outside Plate	
14	JA-20454	Body Pleat Cylinder	
15	JA-09724	Upper Head Assembly	Includes item 27
16	M400013	Washer	
17	JA-53294	Screw	
18	JA-50951	Spring	
19	J1001338	Washer	
20	JA-21864	Spring Cam Return Rod	
21	JA-51082	Retaining Ring	
22	J1125889	Extension Spring	
23	JA-18812	Cam Head Cylinder	
24	JA-24081	Piston Rod	
25	JA-51070	Oilless Sleeve Bearing	

Electrical Components

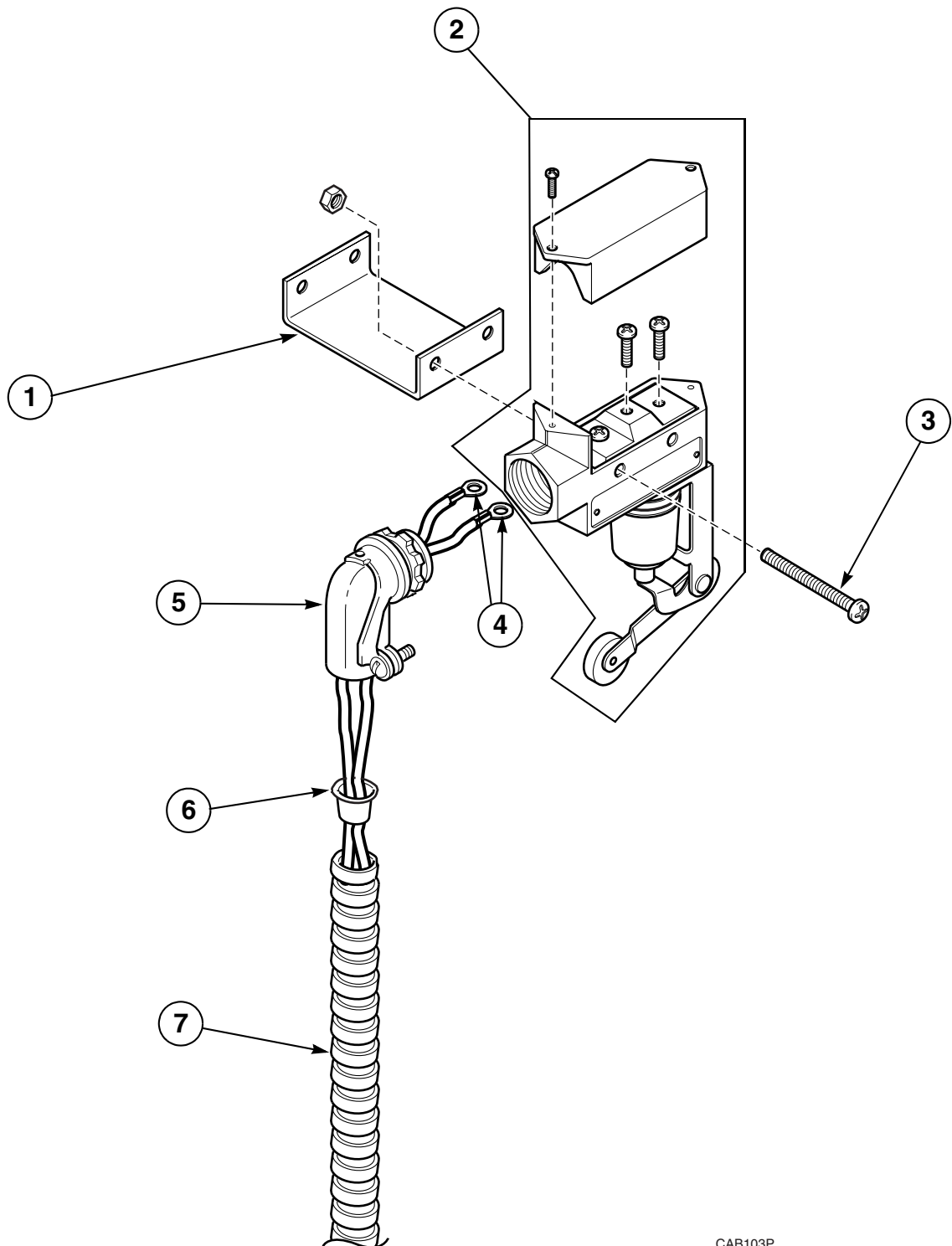


CAB110P

Electrical Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1393594	Limit Switch Assembly	Heads closed; Models through May 2003; Refer to <i>Limit Switch Assembly</i> section for parts breakdown
2	JA-80129	Connection Box Assembly	Refer to <i>Connection Box Assembly</i> section for parts breakdown
3	J1460625	Motor Junction Conduit Assembly	
4	J0220243-00	Blower	Siemens; 200 Volt/50 Hertz/3 Phase; 208 Volt/60 Hertz/3 Phase; 230 Volt/60 Hertz/3 Phase; 460 Volt/60 Hertz/3 Phase; 220 Volt/50 Hertz/3 Phase; 380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase
	J1567767	Blower	380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase
5	J1477595	Control Box Assembly	208-230 Volt; Refer to <i>Control Box Assembly</i> section for parts breakdown
6	J1393636	Foot Switch Assembly	Refer to <i>Foot Switch Assembly</i> section for parts breakdown
7	JA-05727	Safety Handle	Refer to <i>Safety Handle</i> section for parts breakdown
8	J1393610	Timer Control Box Assembly	Refer to <i>Timer Control Box Assembly</i> section for parts breakdown
9	J1393602	Head Raising Switch Assembly	Refer to <i>Head Raising Switch Assembly</i> section for parts breakdown

Limit Switch Assembly

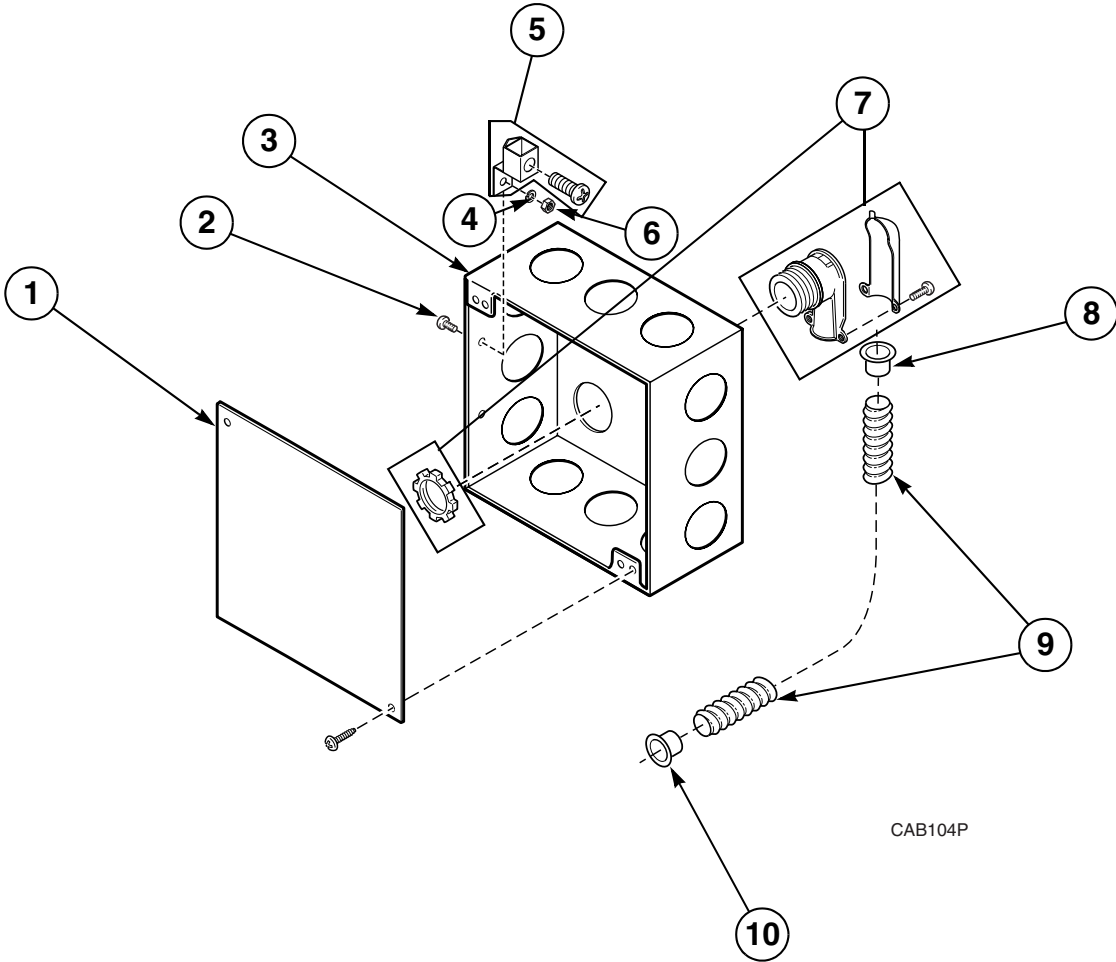


CAB103P

Limit Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393594	Limit Switch Assembly	Heads closed; Includes items 1-7 and 18 gauge wires
	J1121805	18 Gauge Wire	Orange
	45003	18 Gauge Wire	Brown
1	J1292531	Switch Mounting Bracket	
2	J1162429	Motor Switch	
3	J1185107	Screw	Use with J1000975 Washer
4	JC-70840	Ring Terminal	
5	J1086065	Connector	
6	JA-52036	Bushing	
7	J1086081	Conduit	Sold per foot

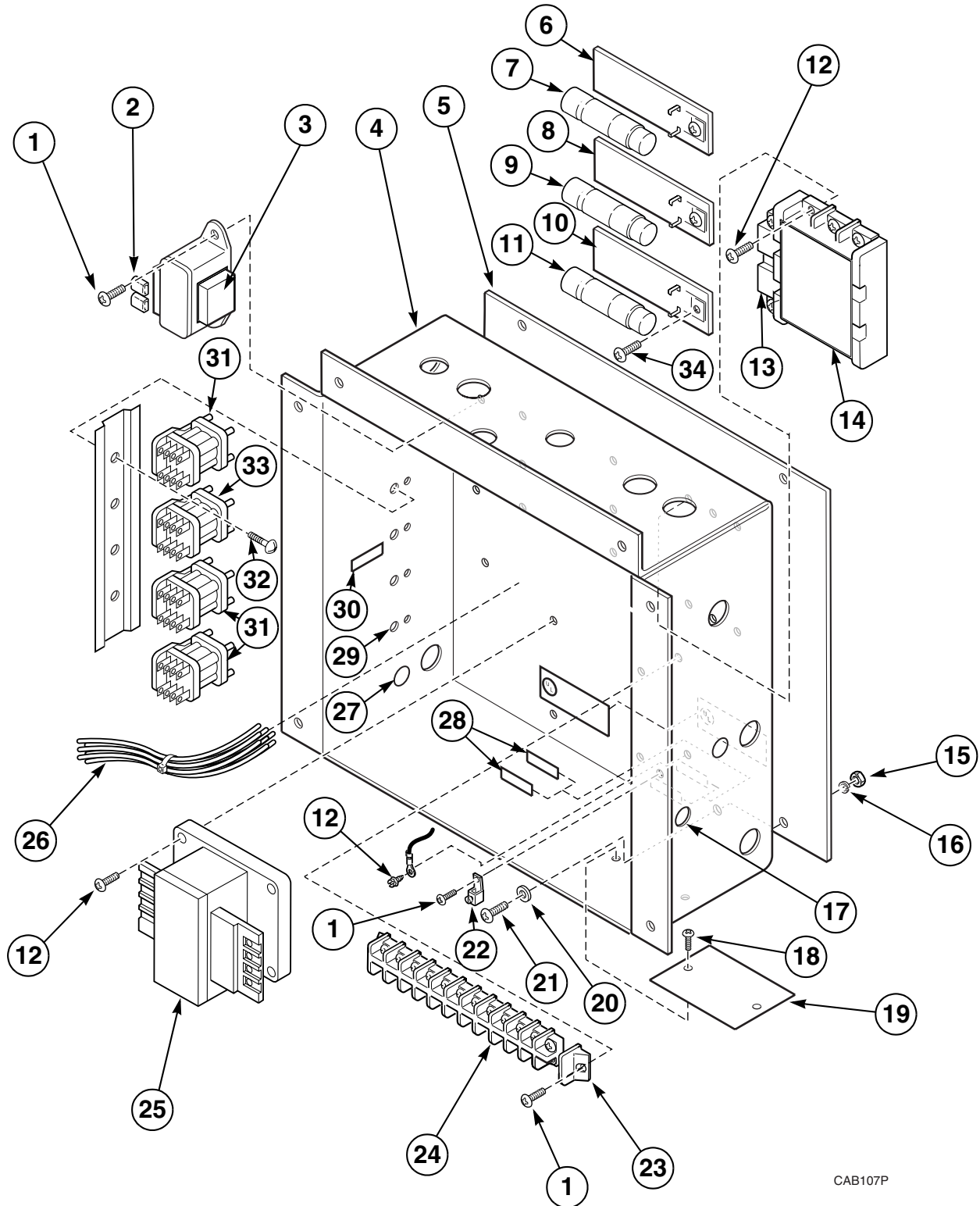
Connection Box Assembly



Connection Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-80129	Connection Box Assembly	Includes items 2-10
1	J1189950	Box Cover	
2	M400044	Screw	
3	J1189117	Electrical Outlet Box	
4	J1000975	Washer	
5	J1189125	Terminal Lug	
6	J1000736	Nut	
7	J1236066	Connector	
8	JA-52706	Insulator Bushing	
9	JA-24508	Conduit	
10	JA-52036	Bushing	

Control Box Assembly (Drawing 1 of 2)



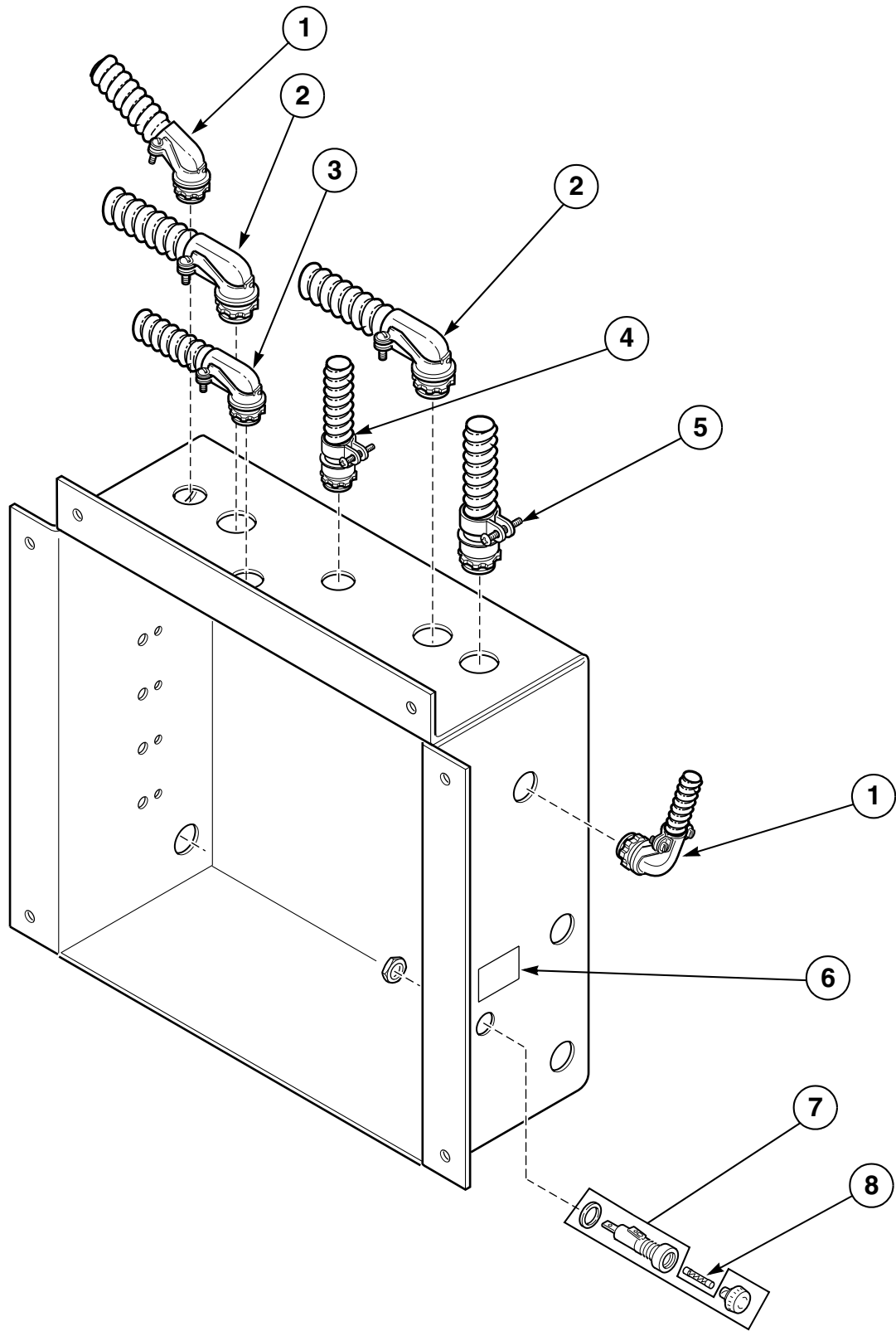
CAB107P

Control Box Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Control Box Assembly	460 Volt/60 Hertz/3 Phase
	J1477629	Control Box Assembly	380-415 Volt/50 Hertz/3 Phase
	J1477595	Control Box Assembly	Includes items 3-34; 208-230 Volt/50 or 60 Hertz/3 Phase
1	JC-64014	Screw	
2	J1418896	Transformer Insulator	
3	J1417120	Transformer	
4	J1640457	Control Box Weldment	
5	J1393461	Electrical Component Mounting Panel	
6	J1234616	Fuse Block	Below 250 Volt
7	J1235944	Fuse	Dual element; Time delay
8	J1401884	Fuse Holder	Above 250 Volt
9	JC-31691	Fuse	Below 250 Volt; 2 Amp
10	J1081710	Fuse Block	Above 250 Volt
11	J1477496	Fuse	Above 250 Volt; Lamp
12	J1063619	Screw	
13	JC-25008	Auxiliary Contact	
14	JC-57855	Contactor	30 Amp
15	J1000736	Nut	
16	J1085992	Washer	
17	F140527	Plug	
18	J1378603	Screw	
19	N/A	Nameplate	
20	JC-80759	Washer	
21	J1185107	Screw	
22	J1376987	Ground Lug Terminal	
23	J1085943	End Terminal Block	
24	J1081793	Terminal Block	
25	J1475938	Transformer	208-230 or 460 Volt/50 or 60 Hertz/3 Phase; Models through March 2004
	J200113800	Transformer	Models starting March 2004
	J1475953	Transformer	308-415 Volt/50 or 60 Hertz/3 Phase
26	J1477538	Control Wire Harness Assembly	
27	J1085968	Plug	
28	J10-607	Ground Wire Label	
29	J1439280	Insulator	5 relay
30	J1119239	Blank Nameplate	
31	J1116243	Relay	3 required; Electrical; 2 pole
32	J1233162	Screw	
33	J1116250	Relay	Electrical; 3 pole
34	J1383355	Screw	

N/A = Part no longer available

Control Box Assembly (Drawing 2 of 2)

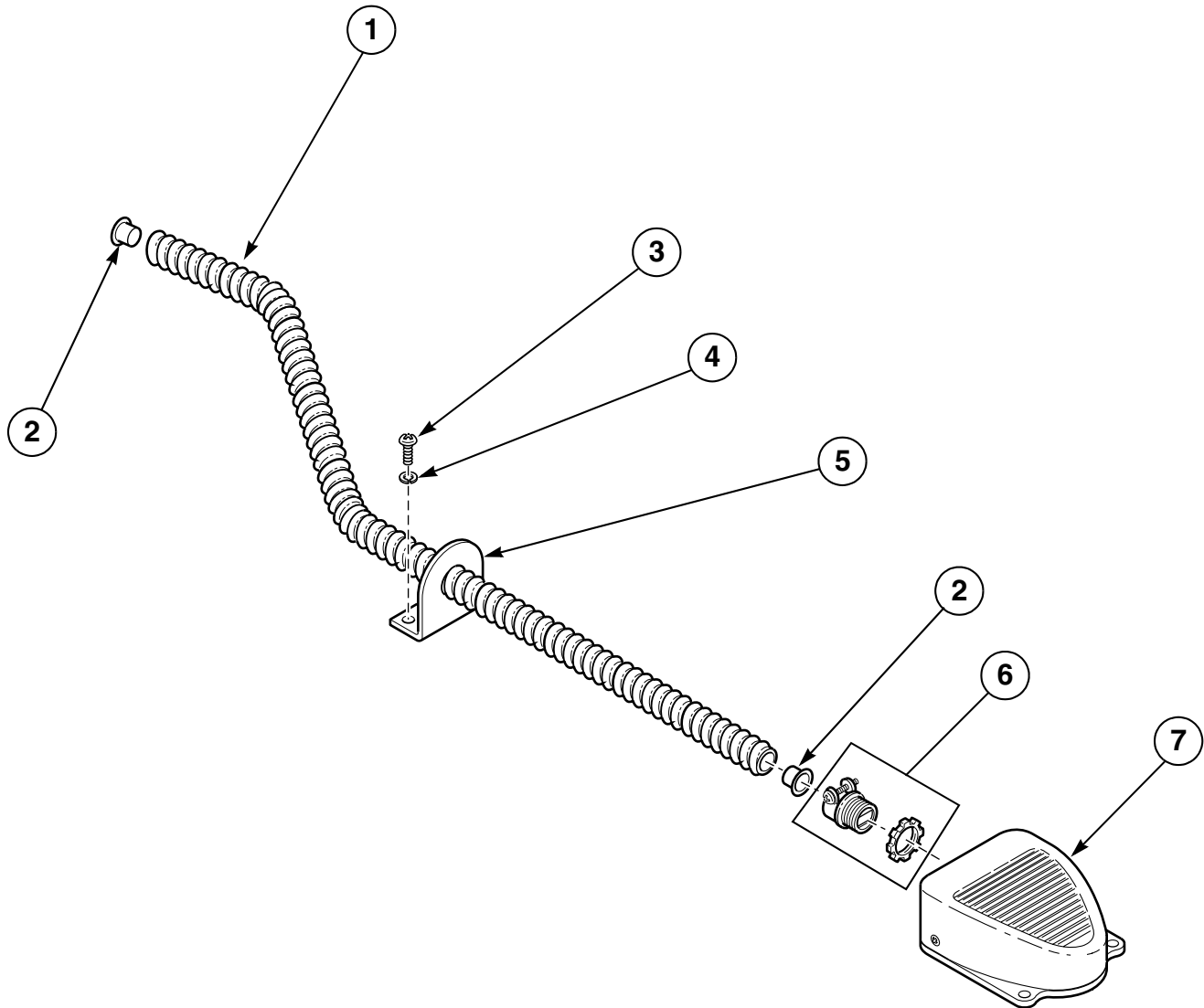


CAB106P

Control Box Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1086099	Connector	45 degree
2	J1086115	Connector	90 degree
3	J1086065	Connector	90 degree
4	J1238211	Straight Connector	
5	JC-22893	Straight Connector	
6	J1370279	Fuse Label	
7	JE-66016	Fuse Holder	250 Volt; 30 Amp
8	J1065218	Fuse	

Foot Switch Assembly

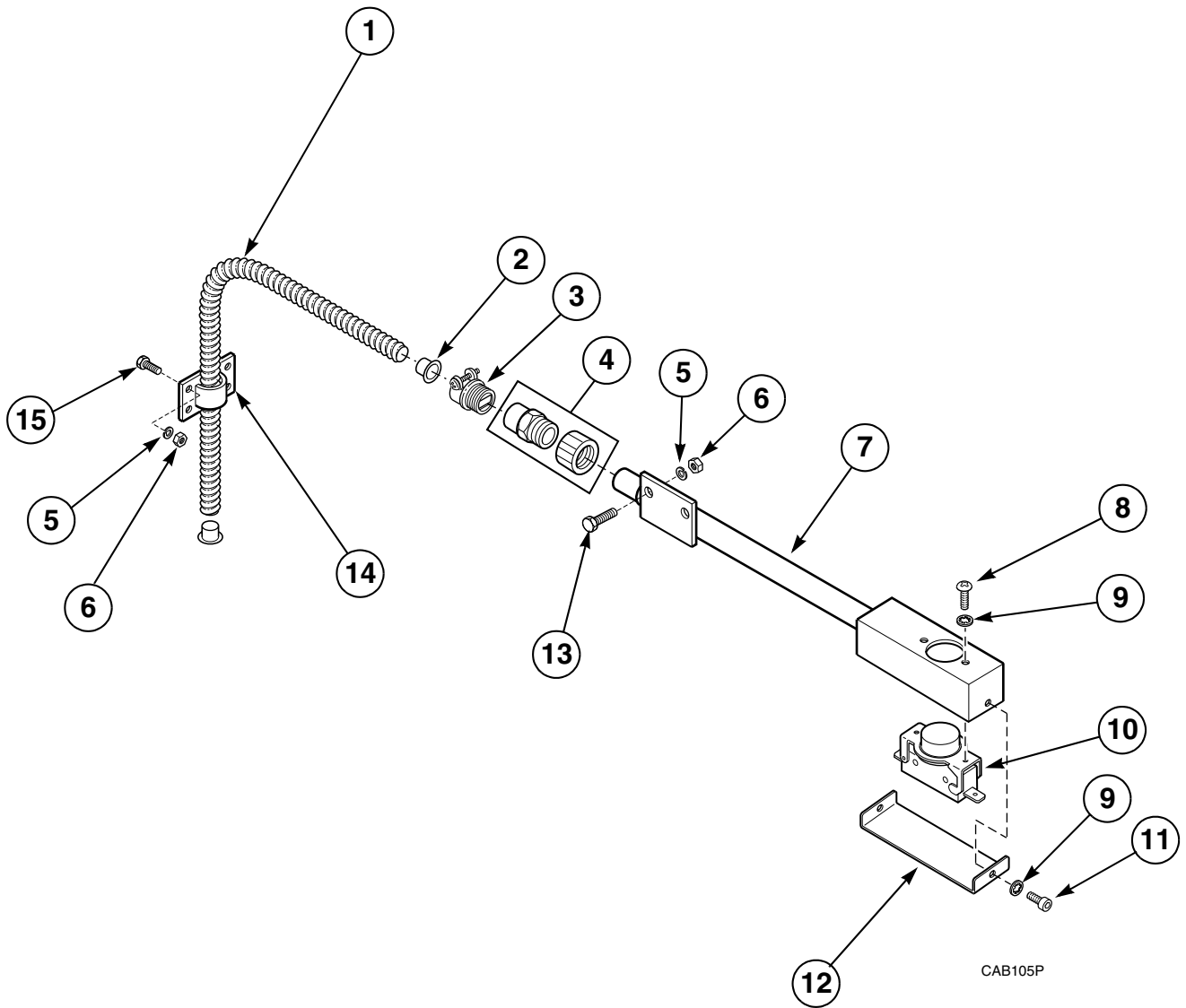


CAB102P

Foot Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393636	Foot Switch Assembly	Includes items 1, 2, 6, 7 and 18 gauge wires
	JM-94197	18 Gauge Wire	
	JM-99781	18 Gauge Wire	Copper
	J1121813	18 Gauge Wire	Yellow
1	JM-92602	Flexible Conduit	
2	JA-52036	Bushing	
3	02422	Screw	
4	J1185073	Washer	
5	JA-20291	Bracket	
6	J1238211	Straight Connector	
7	JA-52460	Foot Switch	

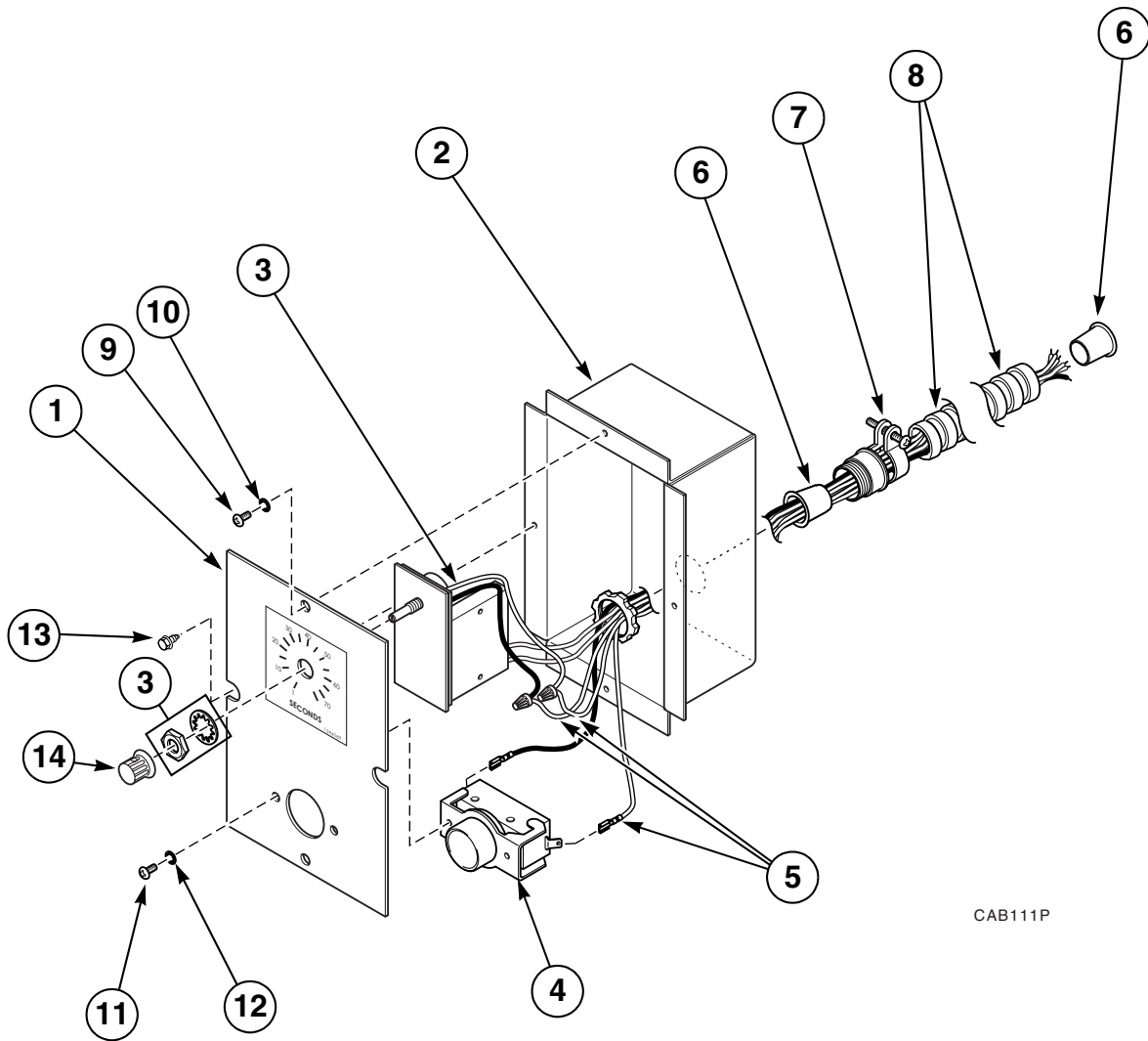
Safety Handle



Safety Handle

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05727	Safety Handle	Includes items 1-4, 7-10 and 12
1	J1470731	Conduit	
2	JA-52036	Bushing	
3	JC-30580	Fitting	
4	J1238211	Straight Connector	
5	J1185073	Washer	
6	20275	Nut	
7	JA-05726	Safety Handle Weldment	Includes attaching hardware
8	J1233659	Screw	
9	JC-43267	Washer	
10	M400954P	Push-to-Start Switch Kit	
11	J1550110	Screw	
12	JA-18864	Measuring Arm Box Cover	
13	24233	Screw	
14	J1162478	Electrical Strap	
15	JA-53020	Screw	

Timer Control Box Assembly

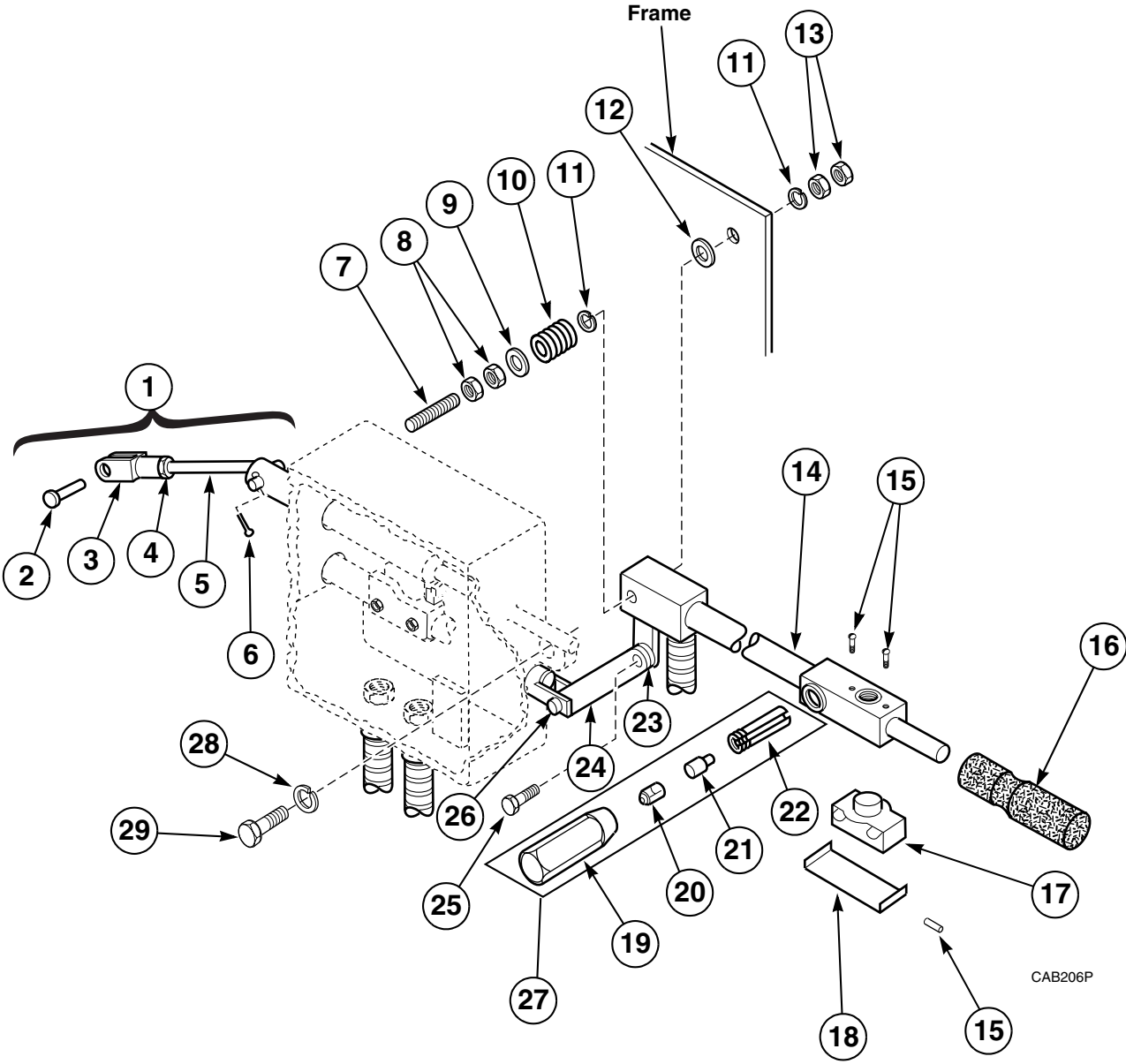


CAB111P

Timer Control Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393610	Timer Control Box Assembly	Includes items 1-13
	JC-22908	Connector	
	J200050400	Common Timer Circuit Board Kit	Order if item 3 needs to be replaced
1	J1315852	Timer Cover	
2	JA-20228	Timer Box Frame	
3	J1345966	Timer Assembly	Includes nut and washer; Models through October 2003
	J200043100	Common Timer PCB	Models starting October 2003
4	JA-52477	Pushbutton Switch	
5	J1121284	Terminal	
6	J1232990	Bushing	
7	JC-22893	Straight Connector	
8	J1108497	Conduit	
9	J1187228	Screw	
10	J1085984	Washer	
11	J1233659	Screw	
12	J1216357	Washer	
13	JC-61582	Screw	
14	JE-66023	Knob	

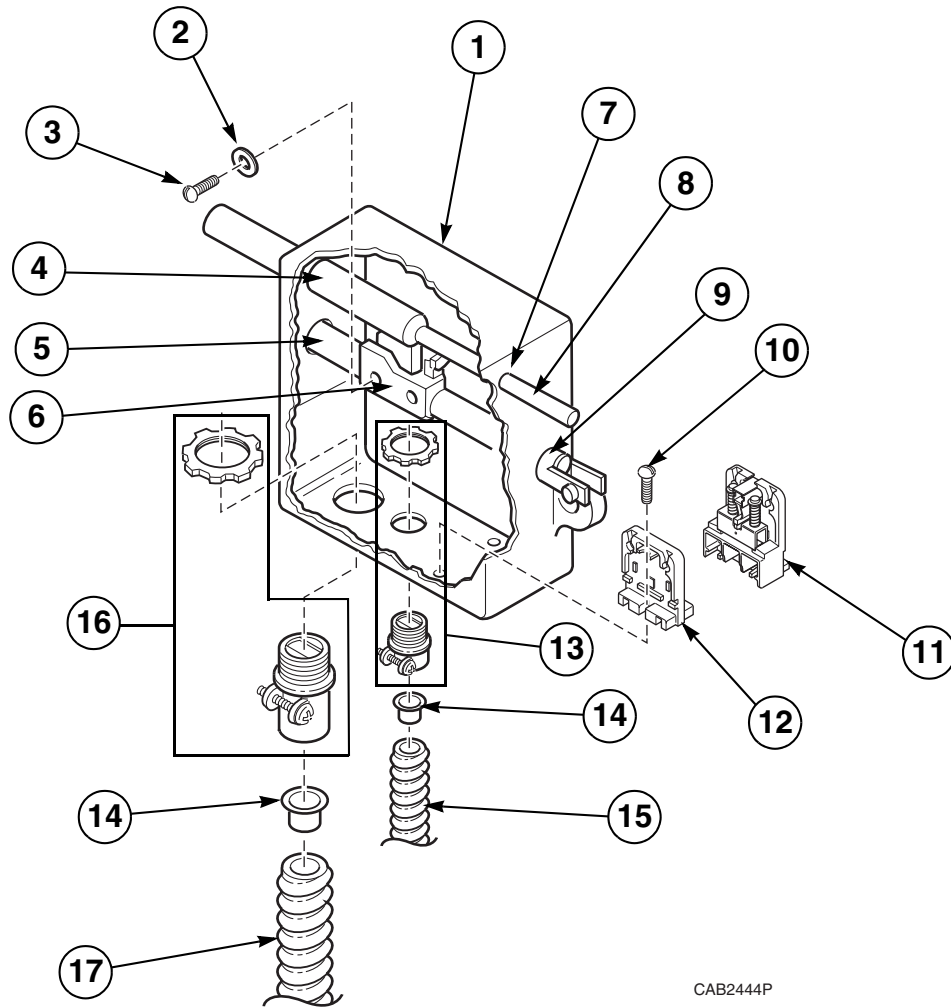
Head Raising Switch Assembly (Drawing 1 of 2)



Head Raising Switch Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393602	Head Raising Switch Assembly	Includes all items in <i>Head Raising Switch Assembly</i> section
1	JA-06033	Clevis Assembly	Includes items 3-6
2	JA-52416	Clevis Pin	
3	JA-52415	Rod Clevis	
4	JC-48157	Nut	
5	JA-18765	Adjusting Link	
6	JC-54509	Cotter Pin	
7	J200149900	Bolt	
8	M400026	Nut	
9	JA-19149	Washer	
10	JA-51372	Compression Spring	
11	M400014	Washer	
12	J1001320	Washer	
13	M404993	Nut	
14	JA-80032	Measuring Arm Weldment	
15	J1233659	Screw	
16	JA-01281	Tapered Handle	
17	M400954P	Push-to-Start Switch Kit	Black
18	JA-18864	Measuring Arm Box Cover	
19	JA-08329	Seam Indicator Housing Assembly	
20	JA-53523	Lamp	
21	JA-51486	Socket	
22	JA-16590	Tube	
23	M400080	Washer	
24	JA-19238	Control Box Link	
25	JC-63141	Screw	
26	JC-17796	Screw	Use with J1000975 Washer and J1000736 Nut
27	JA-05250	Seam Indicator Assembly	Includes items 19-22
28	J1185073	Washer	
29	JA-52426	Screw	

Head Raising Switch Assembly (Drawing 2 of 2)

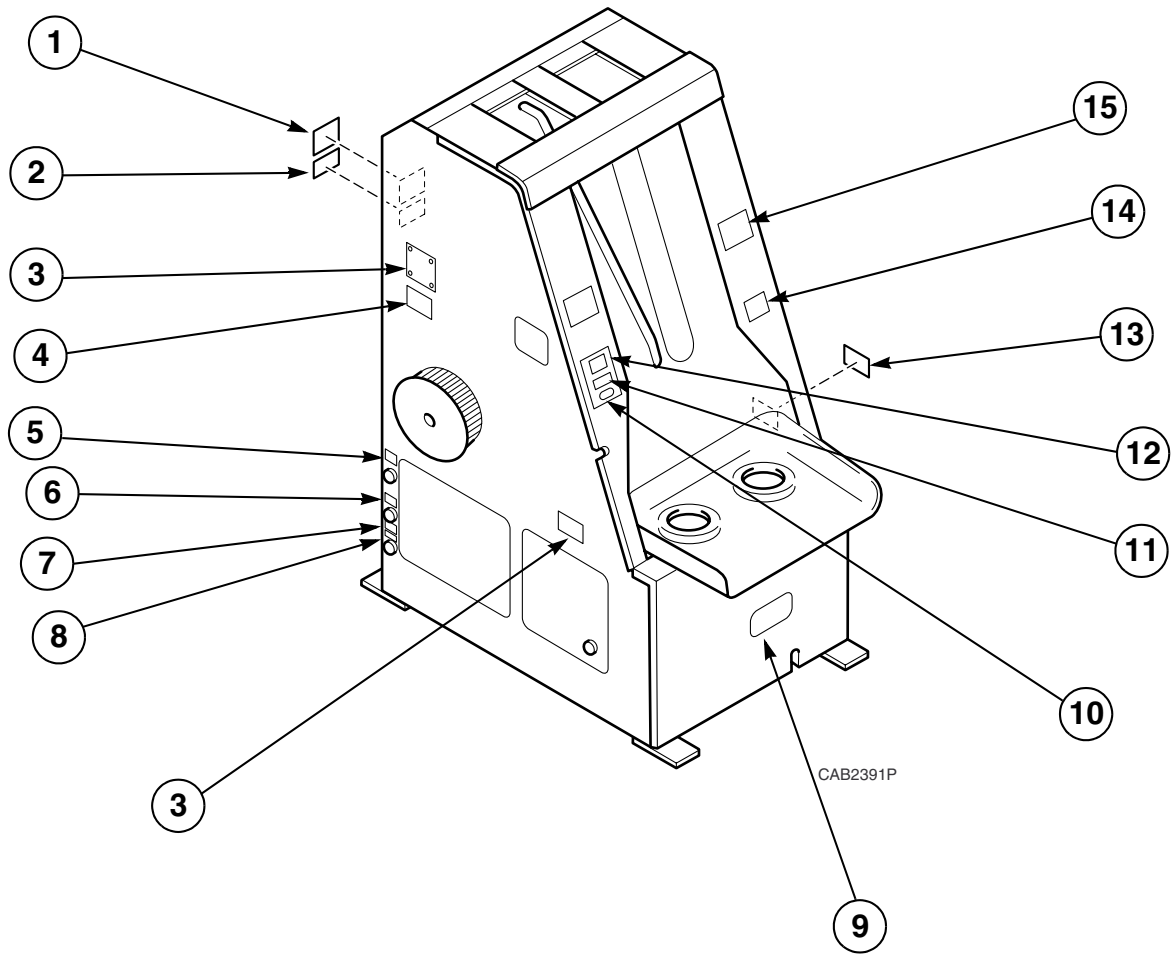


Head Raising Switch Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393602	Head Raising Switch Assembly	Includes all items in <i>Head Raising Switch Assembly</i> section
	JA-81517	Switch Box Assembly	Includes items 1, 7 and 9
	J1444850	Height Control Rod Assembly	Includes items 4 and 8
1	J1401199	Switch Box	
2	JC-80006	Washer	
3	JA-53131	Screw	
4	N/A	Rod Holder	Included with J1444850 Height Control Rod Assembly
5	JA-26757	Switch Control Rod	
6	JA-52480	Limit Switch	
7	JA-50909	Oilless Sleeve Bearing	
8	J1433655	Height Control Rod	Included with J1444850 Height Control Rod Assembly
9	JA-51703	Oilless Sleeve Bearing	
10	J1187228	Screw	
11	J1081793	Terminal Block	
12	J1085943	End Terminal Block	
13	JC-22893	Straight Connector	
14	JA-52036	Bushing	2 required
15	J1470723	Conduit	
16	J1238211	Straight Connector	
17	J1470731	Conduit	

N/A = Part no longer available

Decals



Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200156500	Shut-Off Warning Decal	
2	J1275395	Suitable Supply Caution Label	Order J1111905 Blind Rivet to attach
3	J1312545	Fuse Supply Wire Nameplate	Circuit breaker
4	J1401785	Clean Filter Daily Nameplate	
5	JA-17841	Steam Inlet Label	
6	JA-17842	Air Inlet Label	
7	J1326156	Air Pressure Label	
8	JA-17840	Steam Return Label	
9	J0230222-00	Nameplate	Cissell
10	JA-19054	Stop Decal	
11	JA-21422	Reset Timer Label	
12	J1344589	Timer Label	75 second
13	N/A	Nameplate	Serial/rating
14	JA-22464	Start Up and Down Sequence Decal	
15	J1443688	Warning Nameplate	Order J1111905 Blind Rivet to attach

N/A = Part no longer available

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